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FEATURES & BENEFITS

Created to the highest standard, Santa Fe Shutters offer two distinct Basswood ranges, Madison and Vermont, whilst the beauty of wood is emulated through our Nevada and Hampton ranges of Polyvinyl shutters. The four meticulously crafted ranges are offered across our portfolio of shutter options: full-height, tier-on-tier, café style and track styles.

SANTA FE RANGES

Vermont

Santa Fe's Vermont range is crafted from the finest Basswood, chosen for its perfect grain and durability. Choose from a range of luxurious wood tones and contemporary painted urban tones. Available in a choice of 4 blade sizes, 47mm, 63mm, 89mm and 114mm. As Wood is a natural insulator, energy efficiency properties are enhanced with these beautiful shutters. A custom colour option is also available for our Vermont range enabling paint colours to be matched for an additional surcharge.

Madison

Santa Fe's Madison range is crafted from the finest Basswood. Available in a choice of 4 blade sizes, 47mm, 63mm, 89mm and 114mm. As Wood is a natural insulator, energy efficiency properties are enhanced with these beautiful shutters.

Nevada

Santa Fe's Nevada, faux wood shutters offer 3 blade sizes: 63mm, 89mm & 114mm and are perfect solution for any room, especially areas of high moisture such as bathrooms and kitchens. The high quality PVC composition gives consumers the assurance that blades and frames will not warp, discolour or crack with the addition of a 10-year warranty.

Hampton

Santa Fe Hampton Shutters presents a range of faux wood shutters handcrafted in the UK. Available in a choice of two colours and 2 blade sizes; 63mm and 89mm these offer the perfect solution for any room, especially with high moisture content such as bathrooms and kitchens. The high quality PVC composition gives consumers the assurance that blades and frames will not warp, discolour or crack with the addition of a 10 year warranty. Hampton shutters offer an express lead time of 2 weeks.

	Full height	Tier on Tier	Cafe	Bay	Track	Shaped	Solid
Madison	✓	✓	✓	✓	✓		✓
Vermont	✓	✓	✓	✓	✓	✓	✓
Nevada	✓	✓	✓	✓	✓	✓	
Hampton	✓	✓	✓	✓			

* Track systems not available for hampton.

SHUTTER STYLES

- **Full height** Designed to dress the full-height of the window. A functional, yet stylish feature for any home. Also available with a mid rail, enabling the shutter blades to be separated.
- **Café** Ideal for rooms where total privacy is not required. Café style shutters are fitted to the lower section of the window.
- **Tier-on-tier** Using two sets of shutters, each tier can be operated independently offering ultimate light control.
 - Tier on Tier shutters offer the optimal light and privacy control, however without the proper design tier on tier shutters will sag and perform improperly.
 - A horizontal T-post will eradicate the light gap and facilitate easier installation.
 - Tier on tier shutters must be designed so that the width of the panels is less than the height of the panels.
 - Tier on tier shutters must have a four sided frame.
 - There is a surcharge for tier on tier shutters.
- **Sliding Track** The perfect solution for large windows, patio doors and room dividers. Shutter panels glide effortlessly across a discreet track system facilitating smooth operation. Available as bypass or bi-fold.
- **Shaped Shutters** Santa Fe Shutters offers a wide range of shaped shutter options that can perfectly fit your window shape.

SHUTTER TERMS

BI-FOLD

Shutter panels where two panels are hinged together in order to fold up together.

CAFÉ FRAME

A standard frame style where shutters cover the bottom half of the window and the top half are open. Café frames are available in 3-sided or 4-sided.

DIVIDER RAIL

A horizontal shutter panel component that separates a single panel into two or more sections that may be opened individually.

TIER ON TIER

Shutter configuration where two panels or groups of panels are mounted separately so they can be opened independently from each other. The top panels can lift independently of the bottom panels.

FRAMES

Profiles used to frame the window opening, providing a mounting surface for the shutter panels. Frames can be mounted on the inside or outside of the window sill, depending on the frame style.

INSIDE MOUNT

For windows that are square, the frame is mounted or partially mounted inside the recessed portion of the window opening.

LOUVER

A solid cellular profile that rotates for light and privacy control. Louvers are available in 47mm, 63mm, 89mm and 114mm widths. Nevada shutter are available in 63, 89 & 114mm widths. Hampton shutters only available in 63mm and 89mm.

MOUSE HOLE

The rounded cut-out in the top shutter panel rail designed to fit the tilt rod. This hole allows complete closure of the louvers, providing a superior fit.

OUTSIDE MOUNT

A mounting method where the frame is mounted to the wall or outside casing of the window opening.

RAILS: TOP & BOTTOM

The top and bottom horizontal framework of the shutter panel.

REVEAL

The distance between the innermost edge of an Outside mount frame and the outside edge of the window opening.

STILE

The vertical sides of the shutter panel.

ASTRAGAL STILE

The vertical sides of the shutter panel designed to cover the light-gap where two panels meet. Small lip offers superior light control.

RABBETED STILE

The vertical sides of the shutter panel designed to cover the light-gap where two panels meet. Not available for Hampton.

T-POSTS & TRANSOM BEAMS

Profiles used for extra support within a frame system. T-Posts are vertical supports and Transom Beams are horizontal supports.

TILT ROD

The centre pole attached to the shutter panel louvers that rotates the louvers open or closed for light and privacy control.

CLEAR VIEW

The metal bracket on back of louver (bracket side) giving you an unobstructed view through blades.

SHUTTER SPECIFICATION

	MADISON	VERMONT
Composition	Basswood	Basswood
Weight (m3)	1cm3 = 413Kgm3	1cm3 = 413Kgm ³
Painted whites & Creams	8 painted whites & Creams	Shaped shutters only
Painted Taupes, Greys & Blacks	None	2 Taupe, 2 Grey, 1 Black
Stained Woods	None	8
Custom Colour	No	Yes
Full Height	Yes	Yes
Tier on Tier	Yes	Yes
Café Style	Yes	Yes
Track Options	Yes	Yes
Special Shapes	No	Yes
Stile Profile	Astragal, Flat, Rabbet	Astragal, Flat, Rabbet
Louver Type	Elliptical	Elliptical
Louver Width	47mm, 63mm, 89mm, 114mm	47mm, 63mm, 89mm, 114mm
Stile Width	Standard: 50.8mm (beaded) Optional: 34.93 (flat)	Standard: 50.8mm (beaded) Optional: 34.93mm (flat)
Stile Thickness	Beaded: 28.58mm Flat: 25.4mm	Beaded: 28.58mm Flat: 25.4mm
Divider Rail Widths	76.2mm (47 & 89mm) 101.6mm (63mm & 114mm)	76.2mm (47 & 89mm) 101.6mm (63 & 114mm)
Rail Thickness	19.05mm	19.05mm
Minimum Panel Height	305mm	305mm
Maximum Panel Height	3000mm Panels over 1700mm require divider rail	3000mm Panels over 1700mm require divider rail
Tilt Rod	Centre, offset, clear view* (hidden) * Not available 47mm	Centre, offset, clear view* (hidden) *Not available on 47mm
Panel Width (Min)	250mm all louver sizes	250mm all louver sizes
Single Panel Width (Max)	47, 63, 89& 114 = 810mm	47,63, 89& 114 = 810mm
Max width per set of hinges	3 panels @ 500mm	3 panels @ 500mm

Manufacturing Tolerance: -3 / +1

SHUTTER SPECIFICATION

	NEVADA	HAMPTON
Composition	Engineered PVC polyvinyl	Engineered PVC polyvinyl
Weight (m3)	1cm3 =600Kgm ³	1cm3 =600Kgm ³
Colour Option	6 Colours (Vivid white, Bright white, Silk white, White, Ecru & Pearl)	2 colours (Vivid white & Silk white)
Full Height	Yes	Yes
Tier on Tier	Additional Charge	Additional Charge
Café Style	Yes	Yes
Track Options	Yes	No
Special Shapes	Yes	No
Stile Profile	Butt, Rabbet and Astragal	Butt, Astragal
Louver Width	63mm, 89mm, 114mm	63mm, 89mm
Stile Width	Standard: 50.8mm (beaded)	Standard: 50.8mm (beaded)
Stile Thickness	Beaded: 27mm	Beaded: 27mm
Divider Rail	1700mm (over 2400mm 2 mid rails required)	1700mm (over 2400mm 2 mid rails required)
Divider Rail Widths	61mm	61mm
Rail Thickness	21mm	21mm
Minimum Panel Height	508mm	508mm
Maximum Panel Height	3000mm (panels over 1700mm require divider rail)	2500mm (panels over 1700mm require divider rail)
Tilt Rod	Centre, Clearview	Centre, Clearview
Panel Width (Min)	229mm all louver sizes	300mm all louver sizes
Single Panel Width (Max)	914mm	800mm
Max Width per set of Hinges	2 panels @ 508mm	2 panels @ 508mm
Maximum width shutter without T-post	2057mm	2057mm
Maximum Width shutter with T-Posts	3500mm	3500mm
Tier on Tier with Horizontal T-post Minimum	1085mm (minimum height per panel 500mm)	1085mm (minimum height per panel 500mm)
Tier on Tier with Horizontal T-post Maximum Height	2500mm (minimum height per panel 500mm)	2500mm (minimum height per panel 500mm)

Manufacturing Tolerance: +/- 2mm

SANTA FE NEVADA SHUTTERS

SOLID: Shutters up to 1828mm high and single doors hinged.

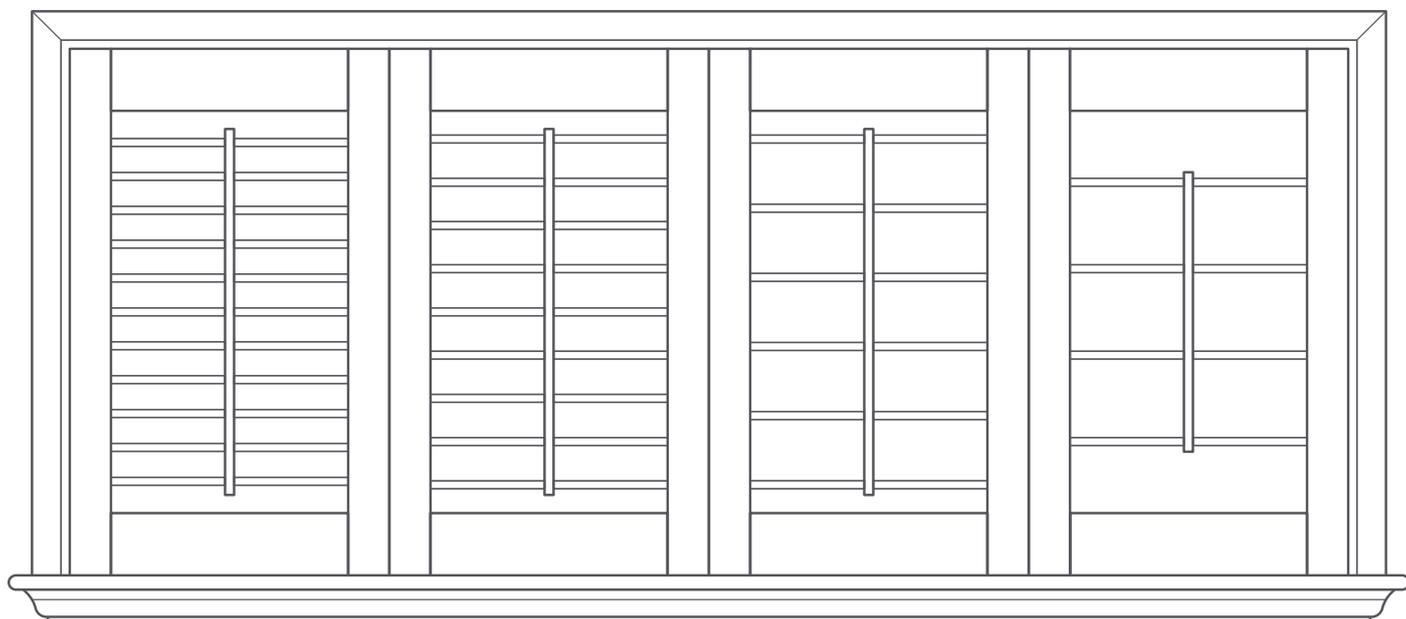
ALUMINIMUM REINFORCED: Shutters over 1829mm High and panels hinged together.

HAMPTON SHUTTER WIDTH REFERENCE

	WIDTH			HEIGHT	
	Min	Max without T-post	Max with T-post	Min	Max
Full Height	355	2055	3500	555	1700
Full Height Mid Rail	355	2055	3500	1000	2500
Cafe	355	2055	3500	555	1700
Tier on Tier	355	2055	3500	1085	2500

OUR SHUTTER

FRONT VIEW OF LOUVER SIZES



47MM
Madison, Vermont

63MM
Madison, Vermont,
Nevada, Hampton

89MM
Madison, Vermont,
Nevada, Hampton

114MM
Madison, Vermont,
Nevada

AVAILABLE FITTING OPTIONS

- No Frame/ Panel only
Hinges only
- Hanging Strip (Not available in Hampton)
Standard, Adjustable
13mm (Mount Side by Side Only)
19mm (Mount Side by Side or Behind Panel)
- L Frames
- Z Frames (Inside Mount Only)
- Outside Mount Frames Only - Camber Deco

AVAILABLE FITTING OPTIONS

With daily use Santa Fe shutters louvres can be easily heightened by using a phillips head screwdriver into the tensioning hole on the side of each shutter panel, the other screw can be slightly tightened to increase louvre tension.

AVAILABLE LOUVER SIZES

- 47mm (Madison & Vermont only)
- 63mm
- 89mm
- 114mm (Not available in Hampton)

DIVIDER RAIL

- 61mm (Divider rail only)

TILT OPEN

- Centre
- Clearview



MADISON & VERMONT

SPECIFICATION

MADISON & VERMONT

MADISON

Santa Fe's Madison range is crafted from the finest Basswood. Available in a choice of 4 blade sizes, 47mm, 63mm, 89mm and 114mm. As Wood is a natural insulator, energy efficiency properties are enhanced with these beautiful shutters.

VERMONT

Santa Fe's Vermont range is crafted from the finest Basswood, chosen for its perfect grain and durability. Choose from a range of luxurious wood tones and contemporary painted urban tones in both matt and gloss finishes. Available in a choice of 4 blade sizes, 47mm, 63mm, 89mm and 114mm. As Wood is a natural insulator, energy efficiency properties are enhanced with these beautiful shutters. A custom colour option is also available for our Vermont range enabling paint colours to be matched for an additional surcharge.

MADISON AND VERMONT WARRANTY

What is covered

2 year warranty covers if the product is found to be defective in material or workmanship under normal use, or products that do not meet our quality standards, Decora Blind Systems will, at its discretion, repair or replace any defective parts or components without charge, provided that the original purchaser ships the product to the designated repair facility.

What is not covered

This warranty does not cover conditions or damages resulting from accidents, alterations, misuse, abuse, misapplication, fire, flood or other natural disasters, or failure to follow use, care of installation instructions. Decora Blind Systems will not be liable for any incurred costs, such as travel costs and time, nor for damages or loss to other property.

Wood Imperfections

Santa Fe Shutters are manufactured to industry standards. Minor imperfections or blemishes not visible within 1 metre under natural lighting conditions are not considered defects. As Madison and Vermont are made from Basswood, which is a natural product, there will be a degree of variation in the shading and grain type on each shutter.

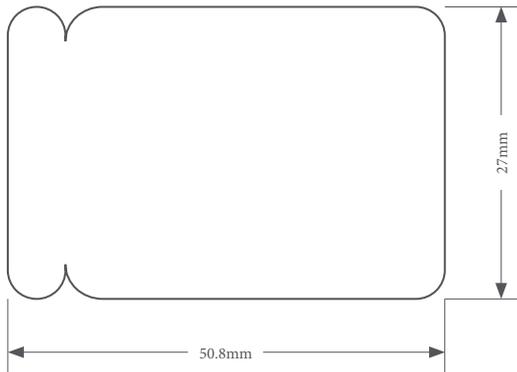
SHUTTER COMPONENTS

Stile Sizes and Types

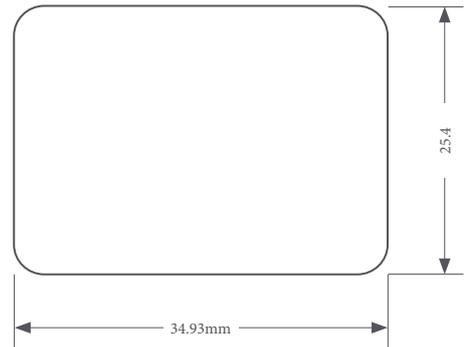
A standard shutter panel is made using Butt stiles. In order to reduce the amount of light entering a room, wherever two panels meet together a pair of Rabbet stiles (rebated) is used as standard. Rabbet stiles are used on panels hinged together. Astragal stile is an available option when left and right panels meet.

STILE TYPES

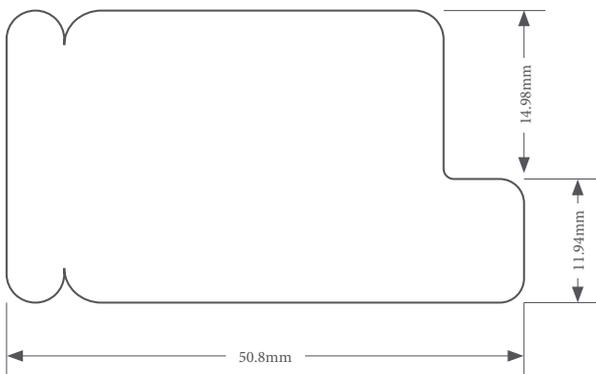
Butt Stile



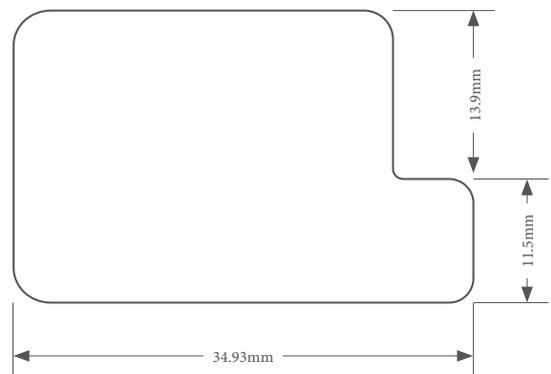
Butt Stile



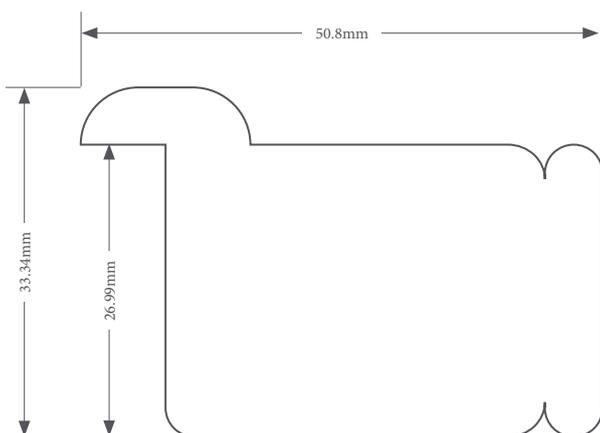
Rabbet Stile



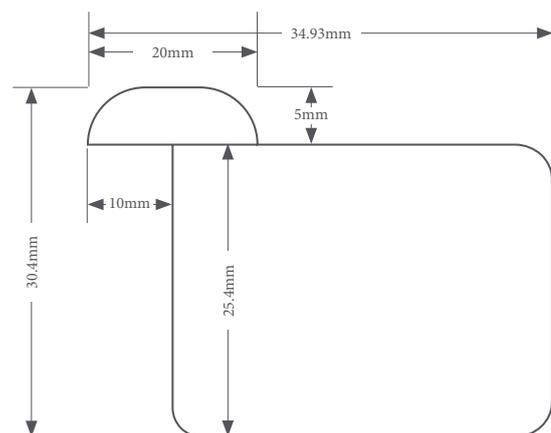
Rabbet Stile



Astragal Stile



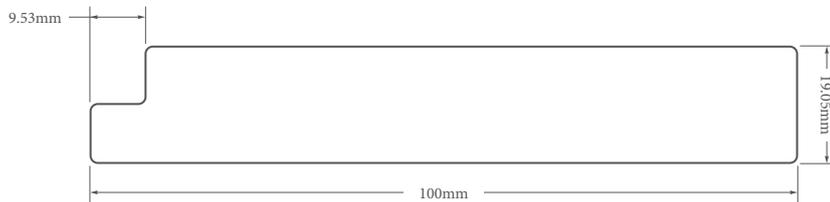
Astragal Stile



SHUTTER COMPONENTS

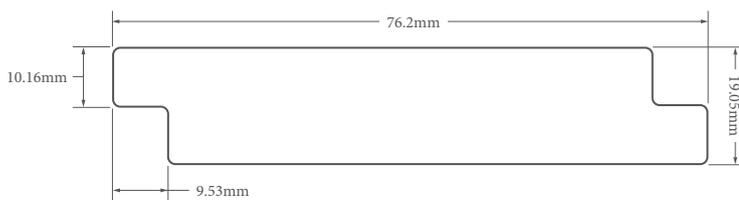
TOP/BOTTOM RAIL

The size of the top and bottom rail is dependant on a number of factors, including panel height, louver sizes. The factory will decide on the rail sizes based on the structural requirements of the panels.

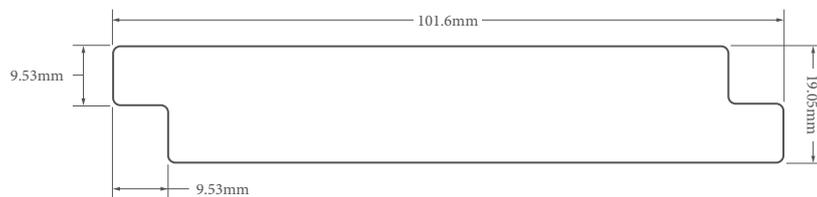


DIVIDER RAIL

The divider rail is required on panels over 1700mm in height. If the shutter panel is over 1700mm high, it will require a divider rail. The divider rail will take the place of blades to add strength to the panel. If a specific divider rail height is requested by the customer or installer the measurement MUST be taken from the bottom of the opening to the centre of the object to be covered.



* used with 47mm & 89mm blades

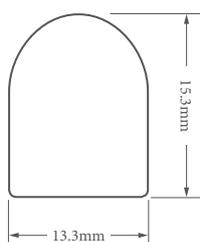


* Used with 63mm & 114mm blades

BLADE SIZE	DIVIDER RAIL TOLERANCE
47mm	24mm
63mm	31.75mm
89mm	44.5mm
114mm	57mm

TILT RODS - STANDARD TILT

Tilt rods are used to open and close the blades, simply by moving up and down. The tilt rod is attached to the blades by stainless steel staples that have been pre-glued. Tilt rods are supplied as standard in the center of the panel.

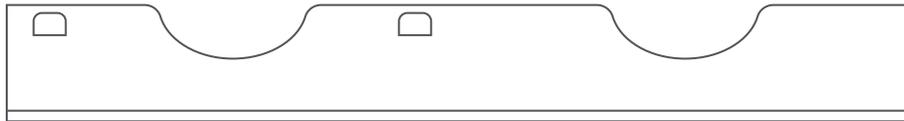


SHUTTER COMPONENTS

CLEARVIEW

With this option, a metal tilt rod is placed on the back of the panel, screwed to the side of the blades on the same side as the hinges. No tilt rod is visible from the front of the panel on the Clearview option, and moving the blades by hand operates all the blades. The Metal tilt rod is white for the painted finishes, and stainless steel on all stained colours.

The maximum louver quantity attached to a Clearview (hidden) tilt rod will be as per the following chart, and if the louver quantity exceeds this limit the hidden tilt rod will be split automatically into two pieces. (The approximate panel height is 1200mm.)



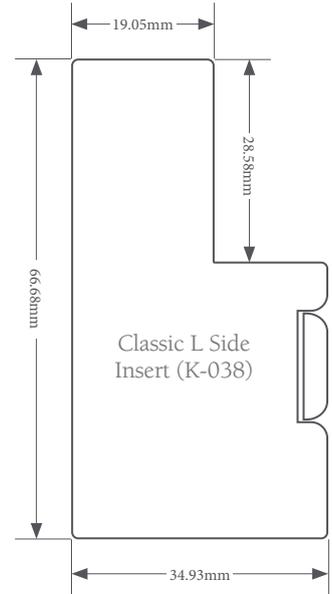
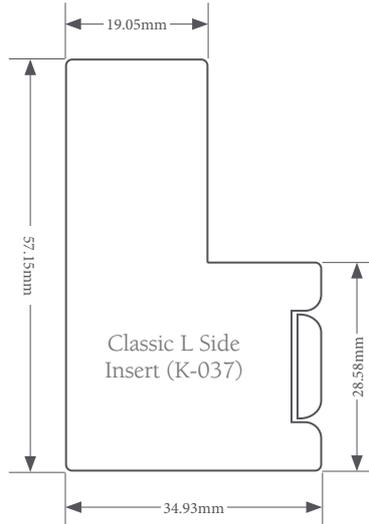
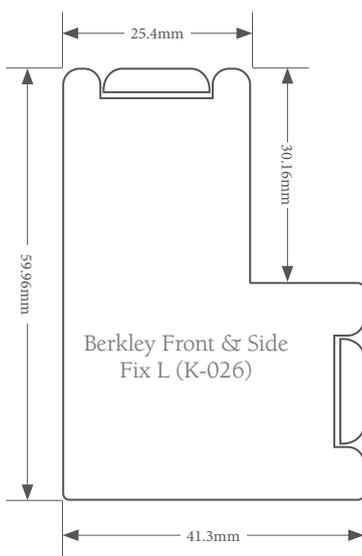
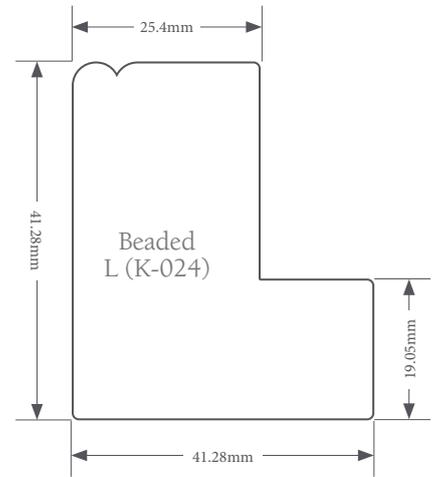
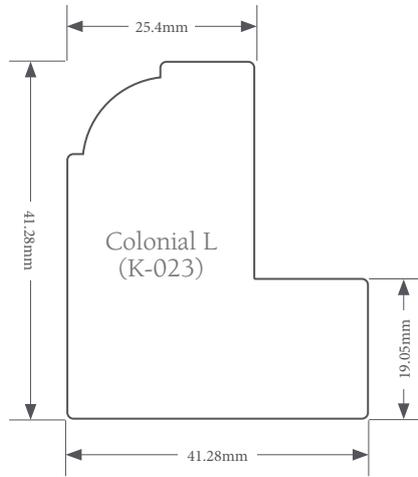
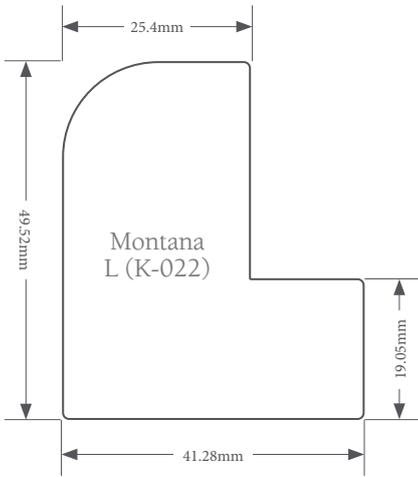
LOUVRE SIZE	MAXIMUM LOUVRE QTY
47mm	N/A
63mm	21
89mm	14
114mm	10

OFFSET TILT RODS

Offset tilt rods will be positioned 25mm from the edge of the louver on the hinge side of the panel as standard.

SHUTTER FRAMES

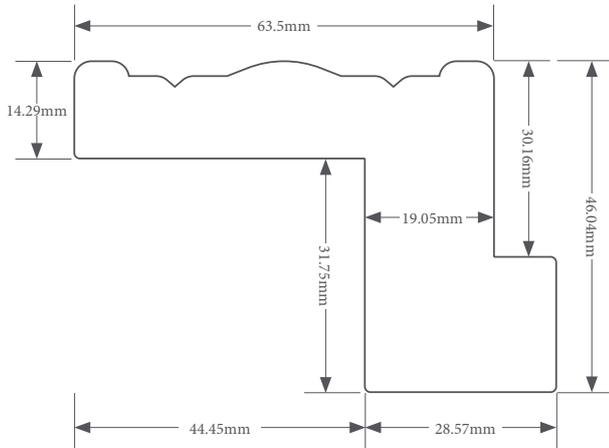
L FRAMES – Suitable for shutters installed inside a window recess, or outside recess.



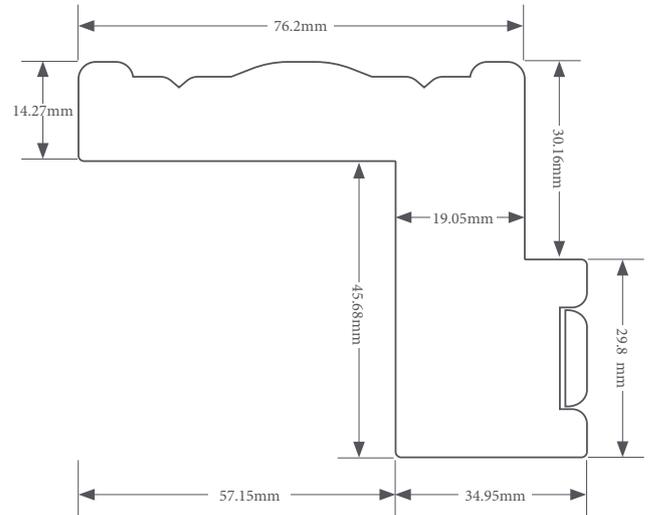
SHUTTER FRAMES

Z FRAMES – Suitable for shutters inside a window recess with an outside frame. (Montana, Beaded, Beaded side insert)

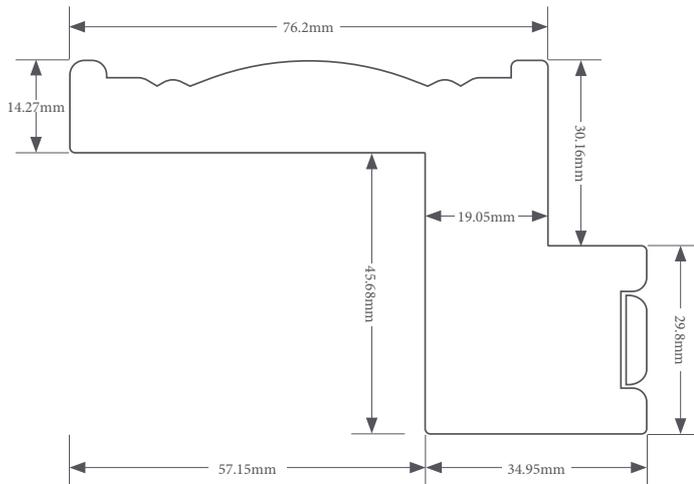
Dorchester Z – Side Insert (K-



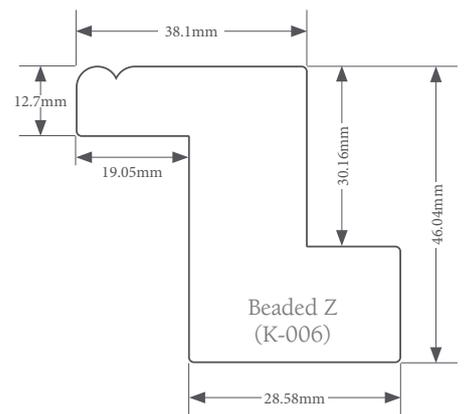
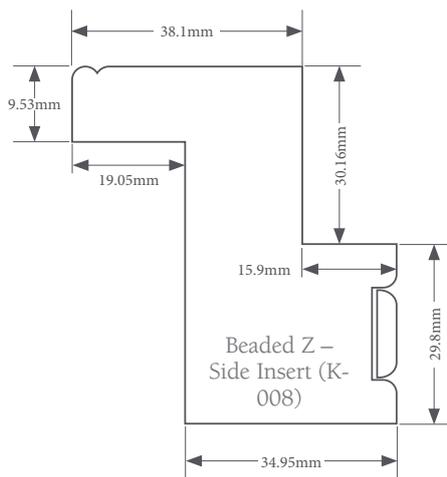
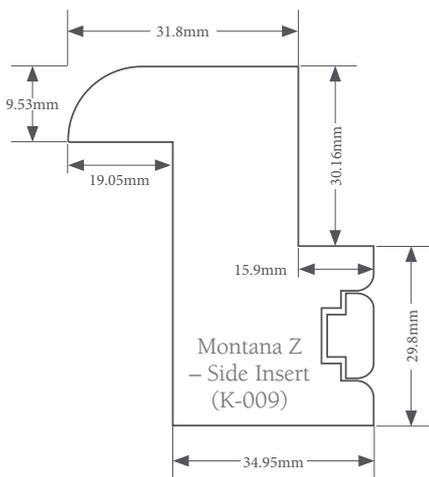
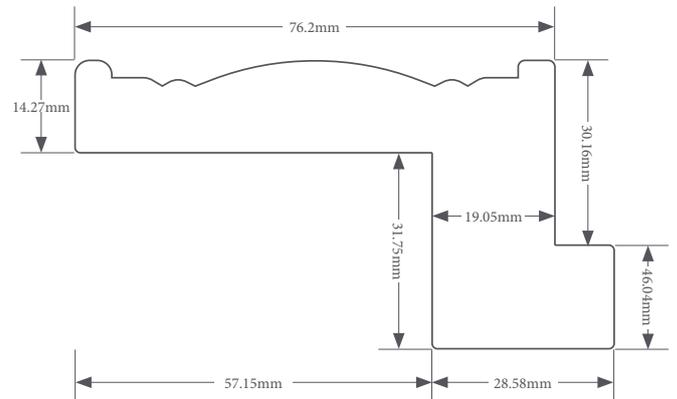
Dorchester Z – Side Insert (K-



Crown Z – Side Insert (K-002)



Crown Z (K-001)

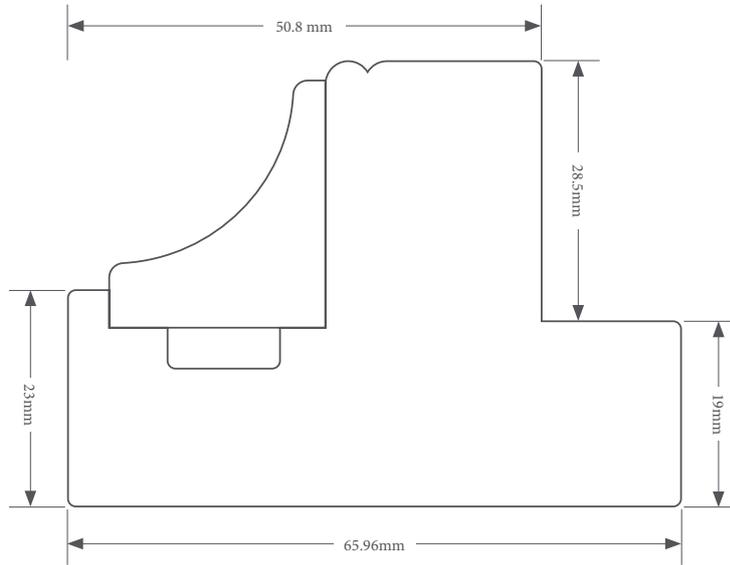


SHUTTER FRAMES

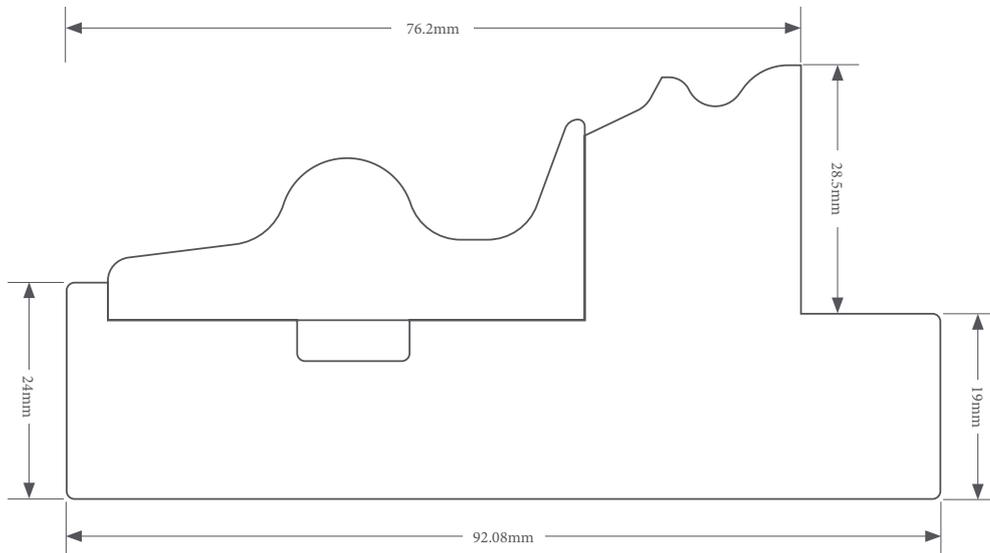
CAMBER FRAMES

Used for shutters installed outside the recess. 2 Camber Frame Designs available.

Deco Frame with Insert (K-042)



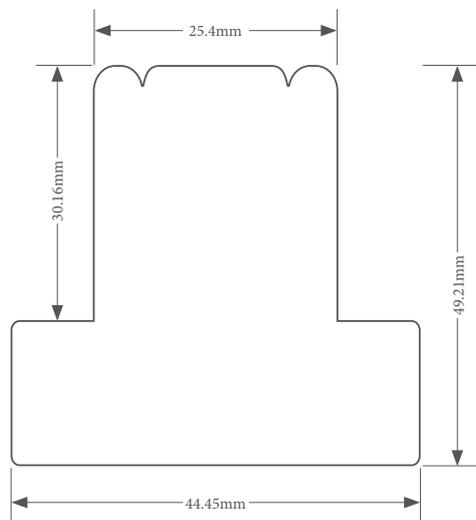
Luxe Frame with Insert (K-



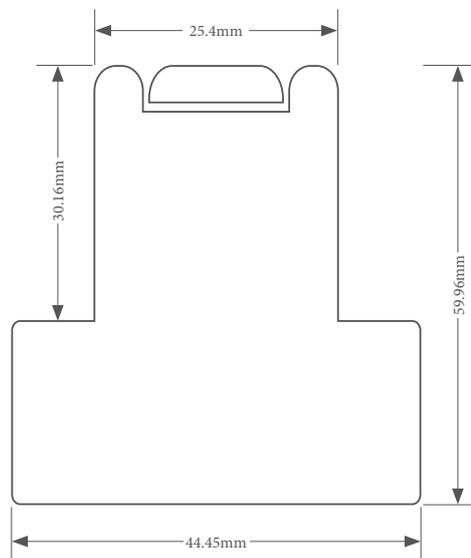
SHUTTER FRAMES

POSTS & HANG STRIP

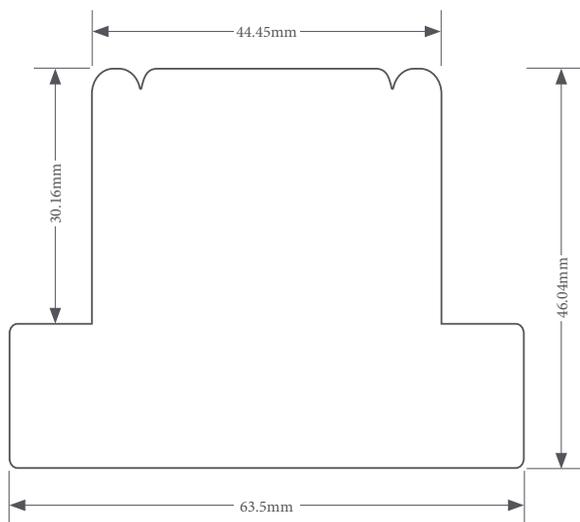
T-Post 1" (T-004)



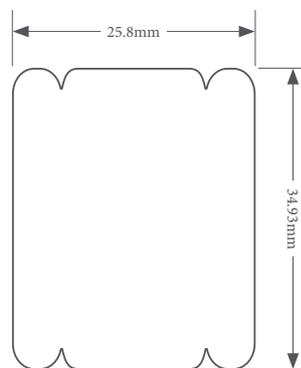
T-Post 1" Insert (T-006)



T-Post 1.75" (T-005)



Hang Strip (B-006)

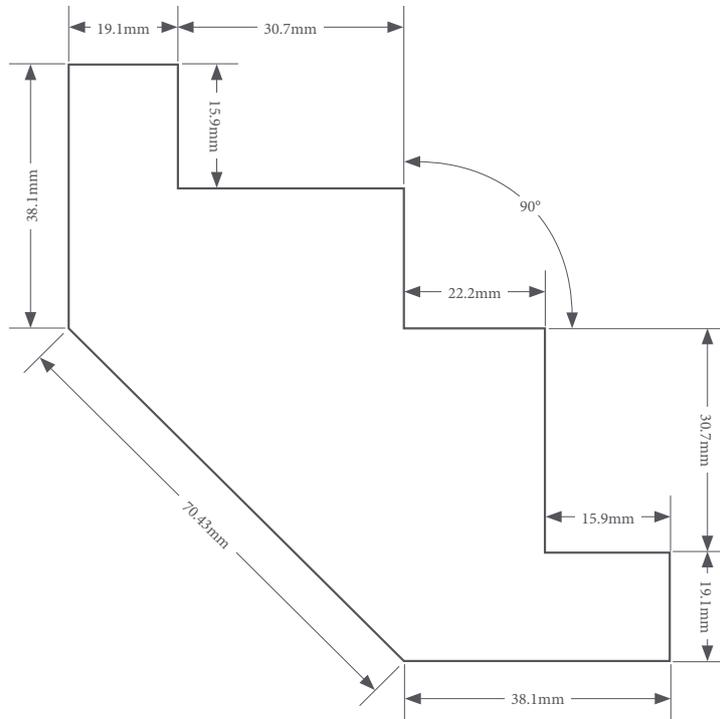


SHUTTER BAY POSTS

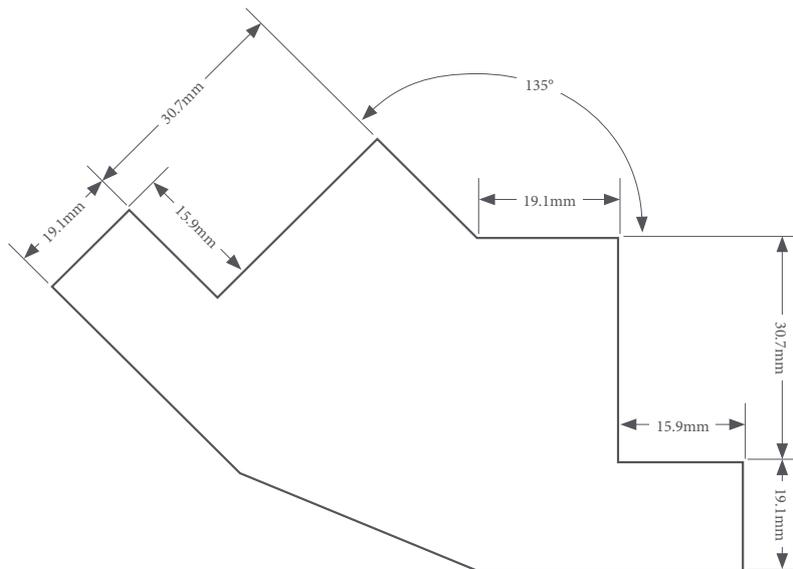
BAY POSTS

Bay Posts available in 2 size options – 90° and 135°

90° Bay Post



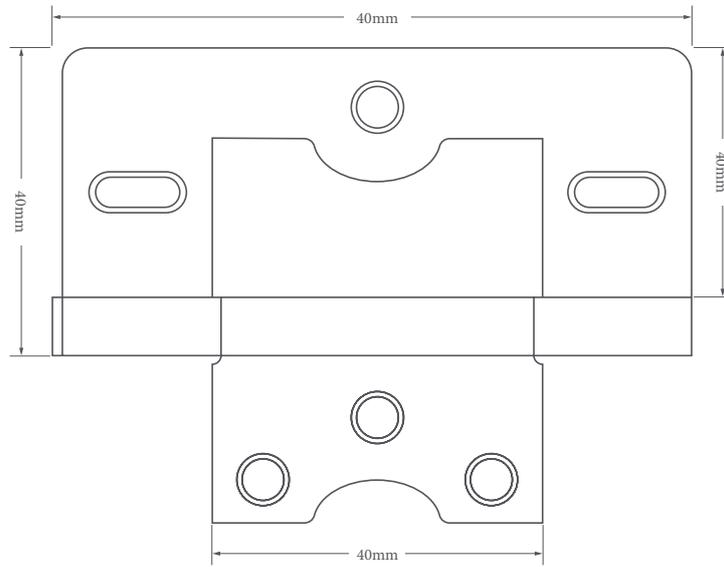
135° Bay Post



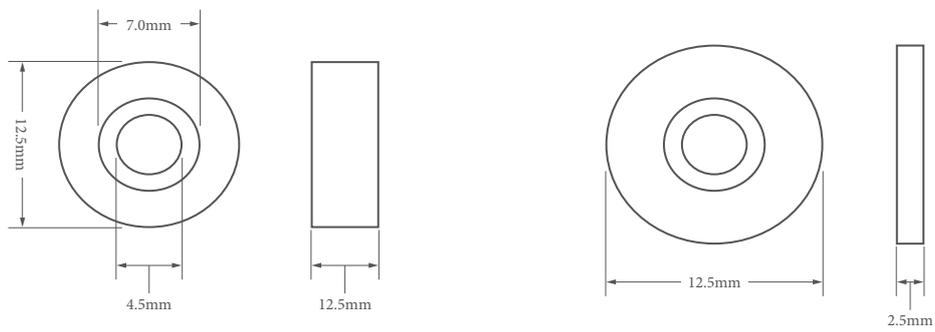
*Specific angles available on request.

HARDWARE

NON MORTICE HINGE

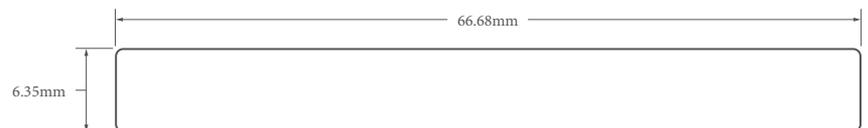


MAGNET & STRIKING PLATE

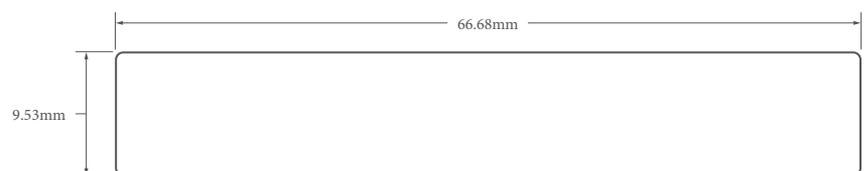


SHIM

SSS25 6.35mm x 66.68mm



SSS37 9.53mm x 66.68mm



*Specific angles available on request.

FITTING COMPONENTS

HOFFMAN KEYS

All frame mitres will be supplied pre-cut with a groove to accept a plastic Hoffman key. The Hoffman key will be supplied loose in the hardware box for fitting by the installer. This will allow for easy assembly of the frame prior to installation, and will hold the mitre together.

HINGES

Stainless Steel hinges and screws are 316-grade material; all other hinges and screws are mild steel with either a paint finish or electroplated finish. The quantity of hinges supplied will depend on the height of the shutter panel. The quantities will be as follows:

PANEL ≤ 1219MM	2 hinges
PANEL FROM 1220MM > 1980MM	3 hinges
PANEL FROM 1981MM > 2438MM	4 hinges
PANEL FROM 2439MM > 3049MM	5 hinges

HINGES COME IN 5 COLOURS: Bright White, Soft White, Stainless, Brass, Antique.

MADISON

Colour	Default Hinge Colour	Other Options
Glow	White	Bright Brass, Antique Brass, Chrome
Ghost	White	Bright Brass, Antique Brass, Chrome
Soft White	White	Bright Brass, Antique Brass, Chrome
Crystal	White	Bright Brass, Antique Brass, Chrome
Canvas	Cream	Bright Brass, Antique Brass, Chrome
Patina	Cream	Bright Brass, Antique Brass, Chrome
Eggshell	Cream	Bright Brass, Antique Brass, Chrome
Cloud	Cream	Bright Brass, Antique Brass, Chrome

VERMONT

Colour	Default Hinge Colour	Other Options
Natural	Chrome	Bright Brass, Antique Brass
Sugar Maple	Chrome	Bright Brass, Antique Brass
Light Oak	Chrome	Bright Brass, Antique Brass
Golden Oak	Chrome	Bright Brass, Antique Brass
Pecan	Antique Brass	Bright Brass, Chrome
Walnut	Antique Brass	Bright Brass, Chrome
American Walnut	Antique Brass	Bright Brass, Chrome
Wenge	Antique Brass	Bright Brass, Chrome
Hessian	Chrome	Bright Brass, Antique Brass
Clay	Chrome	Bright Brass, Antique Brass
Truffle	Chrome	Bright Brass, Antique Brass
Storm	Chrome	Bright Brass, Antique Brass
Sin	Black	Bright Brass, Antique Brass, Chrome
Custom Colour	Any Hinge Colour	Any Hinge Colour

MAGNETS AND STRIKING PLATES

Magnets are attached to the shutter panel. Striking plates are attached to the frame.

FINISHES

PAINTED FINISH

Custom made shutters come in a variety of standard paint finishes. Please revert to the Santa Fe presentation box for colours available. These colours are available for the Madison and Vermont ranges. The painted finish shutters have 5 coats of paint and primer on both the frames and the blades.

CUSTOM PAINT FINISH

Custom colour option available for popular paint brands or specific colour match if physical colour sample is supplied. In order to ensure your custom colour is perfect a sample must be supplied. These colours are available for the Vermont range of Santa Fe Shutters only.

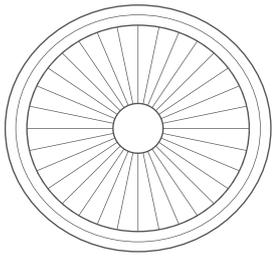
STAINED FINISH

The customer can choose a stain colour for the Basswood/Vermont range only. Please revert to the Santa Fe presentation box for available colours. Stained finishes receive 5 coats of stain.

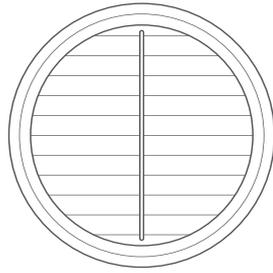
**Please note shutters fitted in windows that are exposed to high levels of sunlight will affect some print colours.*



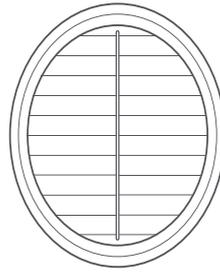
STYLE PORTFOLIO (VERMONT ONLY)



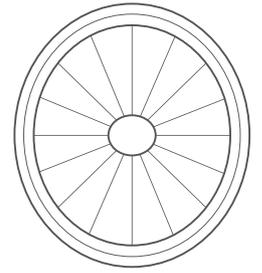
Circle Sunburst



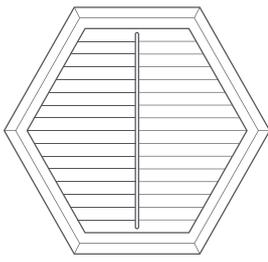
Circle with Horizontal Louver



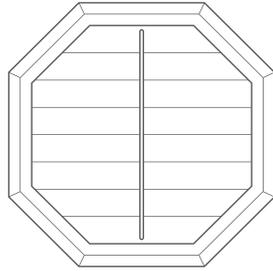
Oval with Horizontal Louver



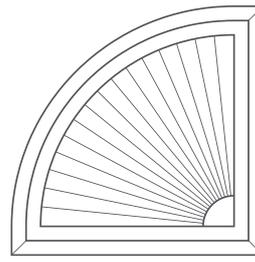
Oval Sunburst



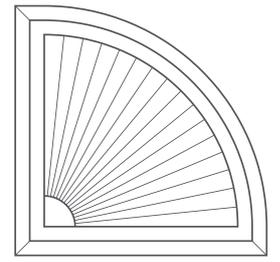
Octagon



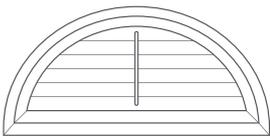
Hexagon Straight Top



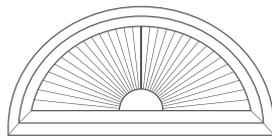
Left Quarter Round Sunburst



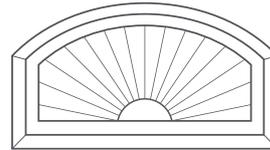
Right Quarter Round Sunburst



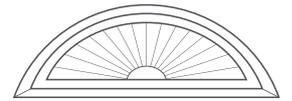
Sunburst with Horizontal Louver



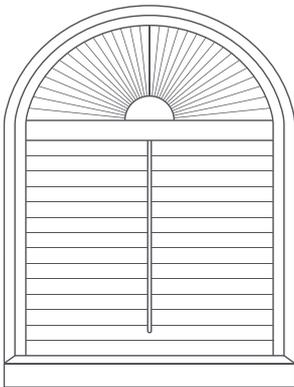
Half Round Sunburst



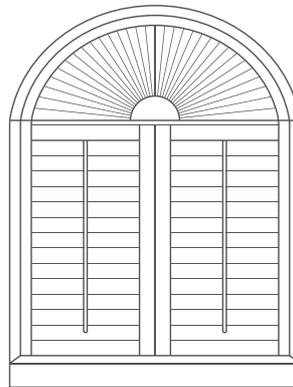
Elongated Eyebrow Sunburst



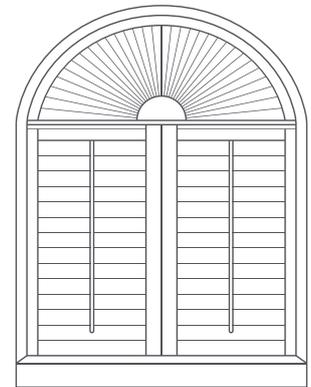
Eyebrow Sunburst



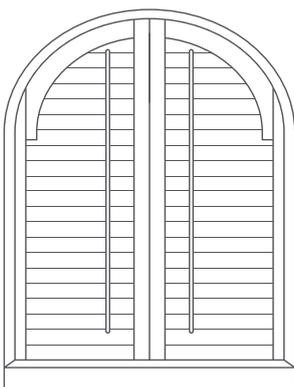
Sunburst Panel with Frame



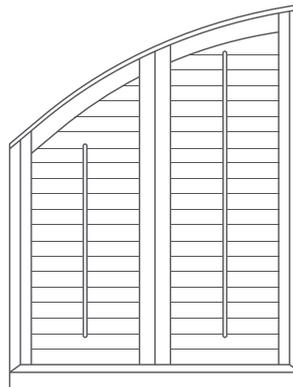
Sunburst at top with Divider Strip



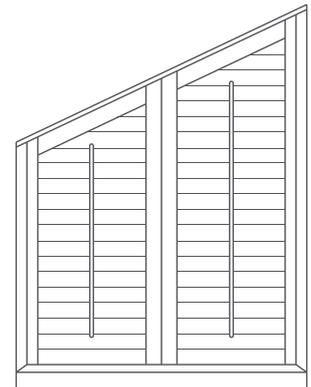
Sunburst at top with T - post



Multi Panel Arch



Eyebrow Arch

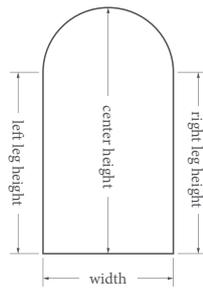


Racked

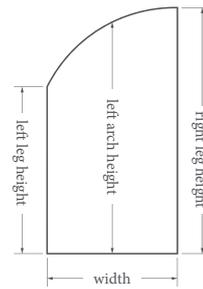
STYLE PORTFOLIO (VERMONT ONLY)

ARCH SHUTTER

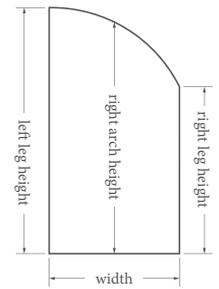
(Note for Arch Shutters: The upper Arch part's height cannot be greater than half of width)



FULL ARCH

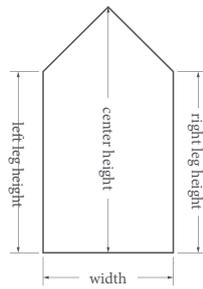


HALF ARCH LEFT

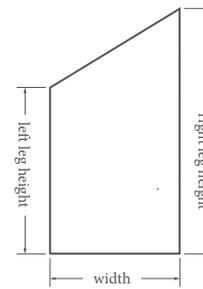


HALF ARCH RIGHT

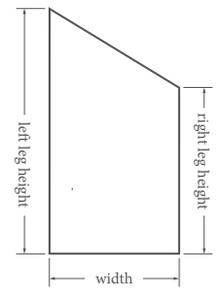
RAKE SHUTTER



FULL RAKE



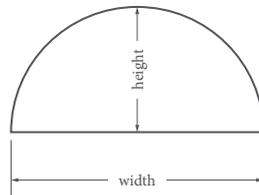
HALF RAKE LEFT



HALF RAKE RIGHT

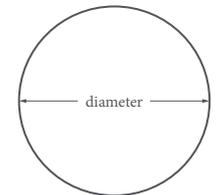
3. SUNBURST

(Note for Sunburst: The Arch's height cannot be greater than half of width)



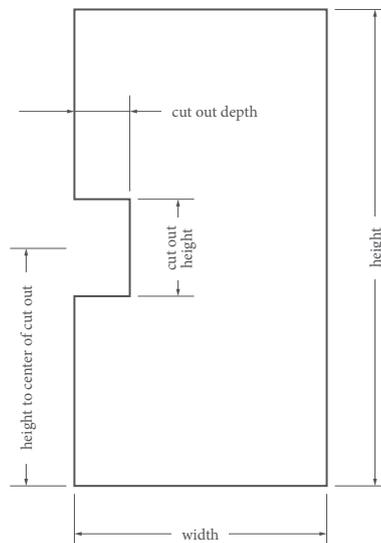
SUNBURST

4. CIRCLE

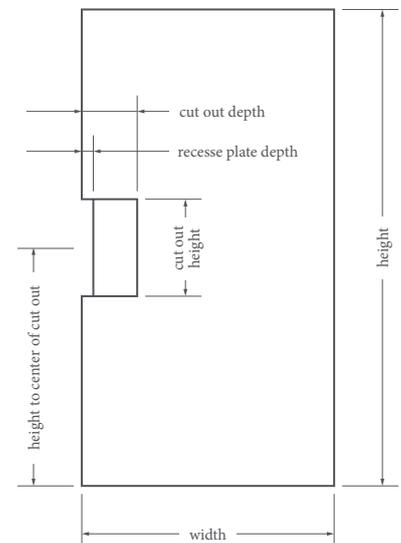


CIRCLE

3. FRENCH DOOR



FRENCH DOOR (No Plate)



FRENCH DOOR



NEVADA & HAMPTON

SPECIFICATION

NEVADA & HAMPTON

NEVADA

Santa Fe's Nevada, faux wood shutters offer 3 blade sizes: 63mm, 89mm & 114mm and are perfect solution to areas of high moisture such as bathrooms and kitchens. The high quality PVC composition gives consumers the assurance that blades and frames will not warp, discolour or crack with the addition of a 10-year warranty.

HAMPTON

Santa Fe Hampton Shutters presents a range of faux wood shutters handcrafted in the UK. Available in a choice of two colours and 2 blade sizes; 63mm and 89mm these offer the perfect solution for rooms with high moisture content such as bathrooms and kitchens. The high quality PVC composition gives consumers the assurance that blades and frames will not warp, discolour or crack with the addition of a 10 year warranty. Hampton shutters offer an express lead time of 2 weeks.

HAMPTON & NEVADA WARRANTY

What is covered

Decora Blind Systems warrants to the original purchaser that each custom shutter product, properly installed and maintained in the window or door opening for which it was made, will be free from defects in materials and workmanship. There is a 10-year warranty for our Nevada and Hampton ranges.

Any claims for incorrect or defective products must be brought to our attention within 10 days of receipt, and before shutters are altered in any manner or installation is attempted.

If the product is found to be defective in material or workmanship under normal use, or products that do not meet our quality standards, Decora Blind Systems will, at its discretion, repair or replace any defective parts or components without charge, provided that the original purchaser ships the product to the designated repair facility.

This warranty does not imply automatic replacement of any product from Decora Blind Systems.

What is not covered

This warranty does not cover conditions or damages resulting from accidents, alterations, misuse, abuse, misapplication, fire, flood or other natural disasters, or failure to follow use, care of installation instructions. Decora Blind Systems will not be liable for any incurred costs, such as travel costs and time, nor for damages or loss to other property.

Shutter Imperfections

Santa Fe Shutters are manufactured to industry standards. Minor imperfections or blemishes not visible within 1 metre under natural lighting conditions are not considered defects. Nevada and Hampton which are PVC products will only be considered for repair, if there are any marks or any discolour visible from one metre from view.

HAMPTON & NEVADA ENERGY SAVING DATA

Hampton and Nevada shutters have been tested for their thermal conduction properties. Tested in line with ASTM C518 - 2004 to determine the thermal transmission properties, by means of heat flow. Test results of 0.10035 certify minimal heat flow is conducted through the shutter, enhancing heat control within a room.

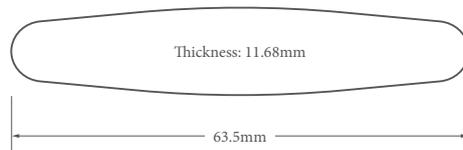


FAUXWOOD COMPONENTS

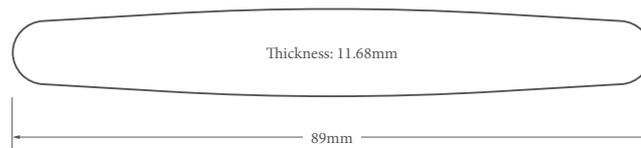
LOUVERS - SOLID

*Dependant on shutter size louvres may be reinforced for stability

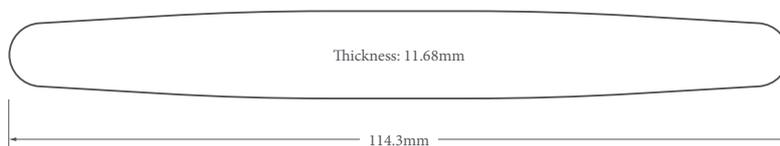
Hampton & Nevada



Hampton & Nevada



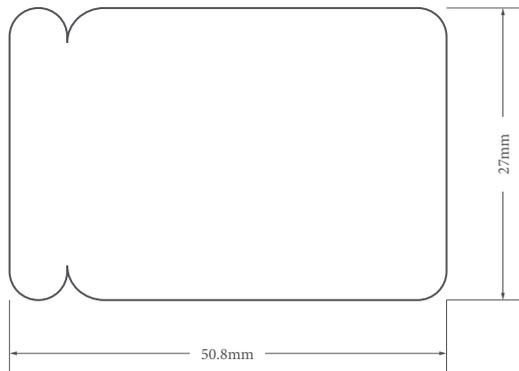
Nevada Only



STILE TYPES

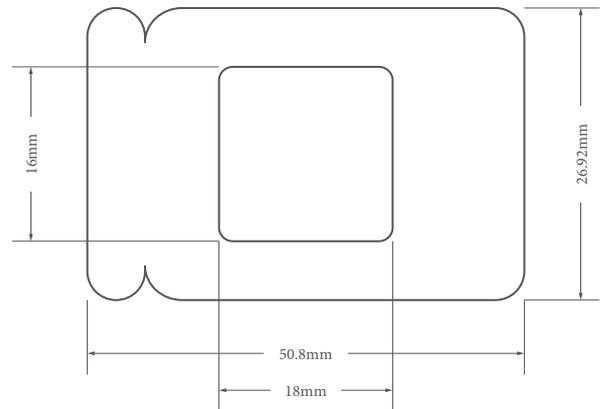
SOLID

50.8mm (Hampton & Nevada)



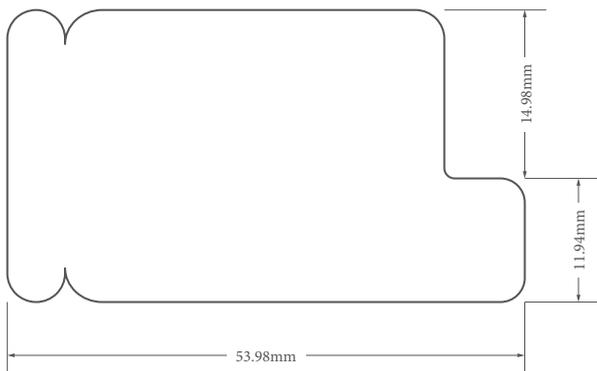
REINFORCED

50.8mm (Hampton & Nevada)



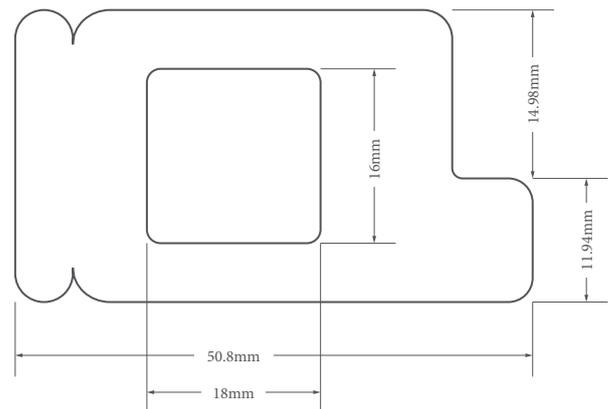
STANDARD RABBITED STILE

53.98mm (Nevada Only)



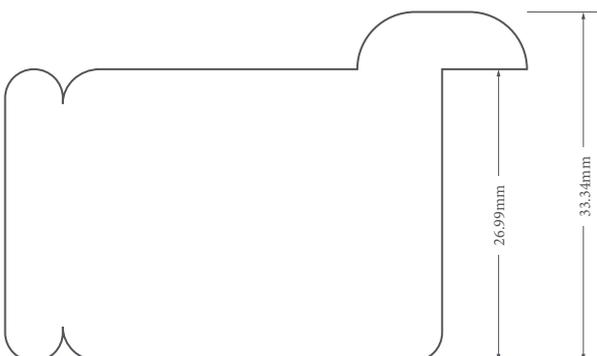
REINFORCED STANDARD RABBITED STILE

50.8mm (Nevada only)



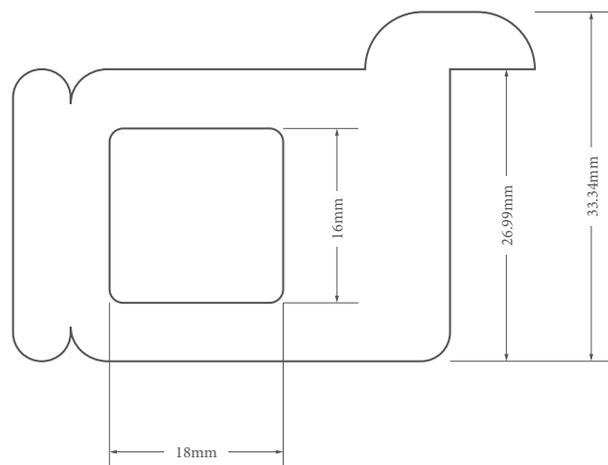
ASTRAGAL STILE

50.8mm (Hampton & Nevada)



REINFORCED ASTRAGAL STILE

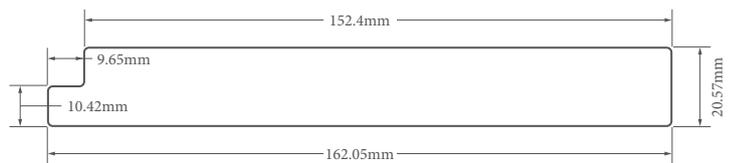
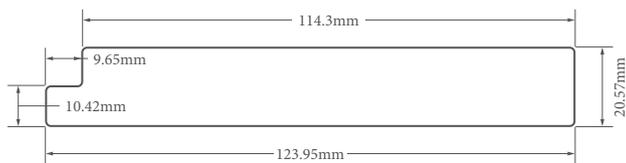
50.8mm (Hampton & Nevada)





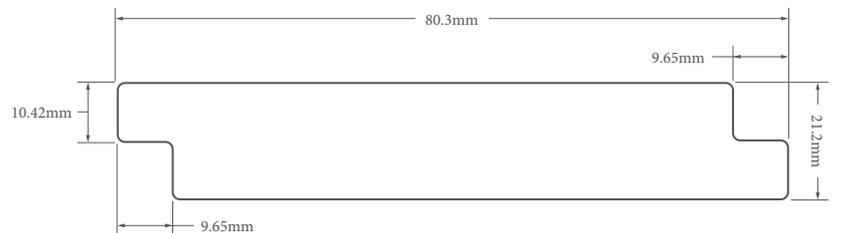
SHUTTER RAILS

TOP/ BOTTOM RAIL



DIVIDER RAIL

80.3mm



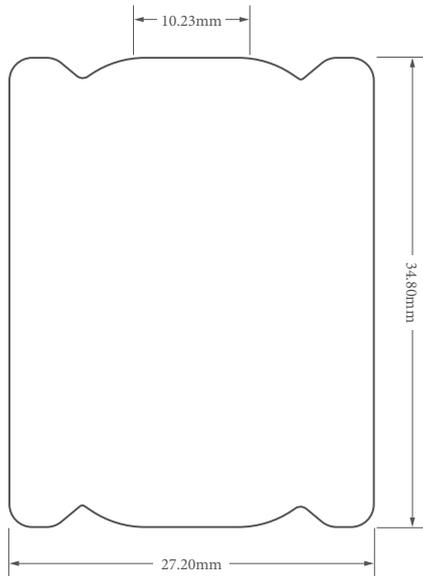
SHUTTER FRAMES & ACCESSORIES

L FRAMES

HANGING STRIP

CL10

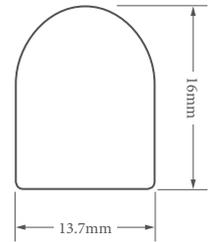
41.3mm
(Nevada Only)



TILT ROD & LIGHT BLOCK

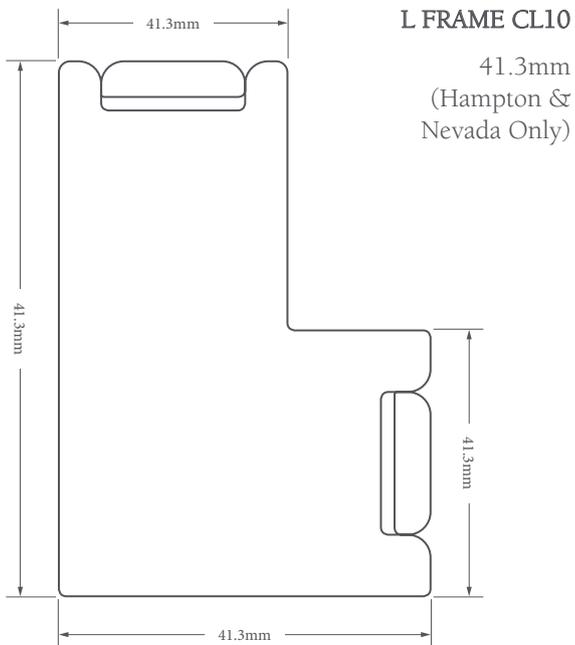
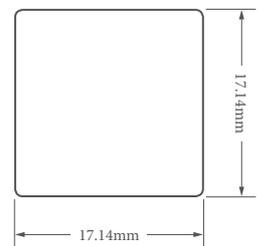
TILT ROD

13.7mm X 16mm
(Hampton & Nevada Only)



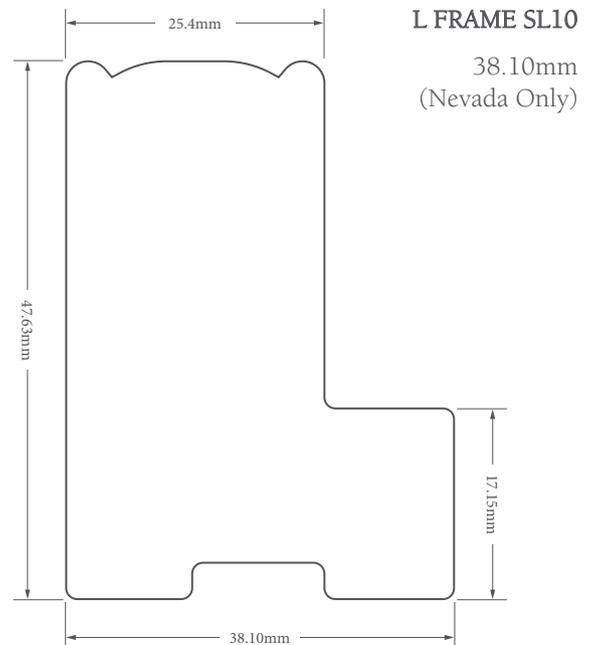
LIGHT BLOCK

17.14mm X 17.14mm
(Hampton & Nevada Only)



L FRAME CL10

41.3mm
(Hampton & Nevada Only)



L FRAME SL10

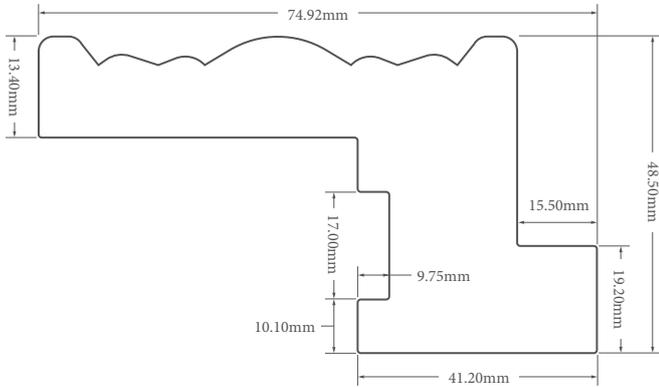
38.10mm
(Nevada Only)

SHUTTER FRAMES

Z-FRAMES

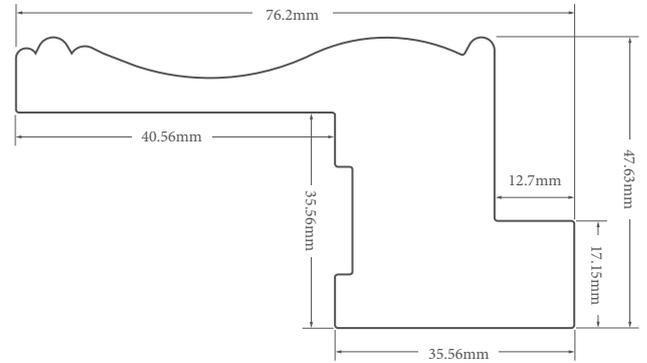
ELEGANT Z FRAME

74.92mm (Hampton & Nevada)



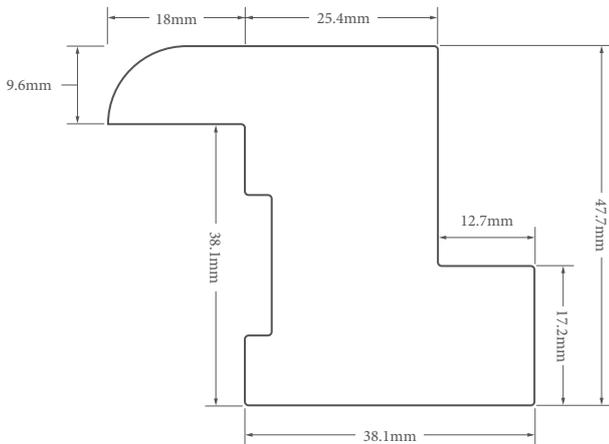
DELUXE Z FRAME

63.5mm (Nevada Only)



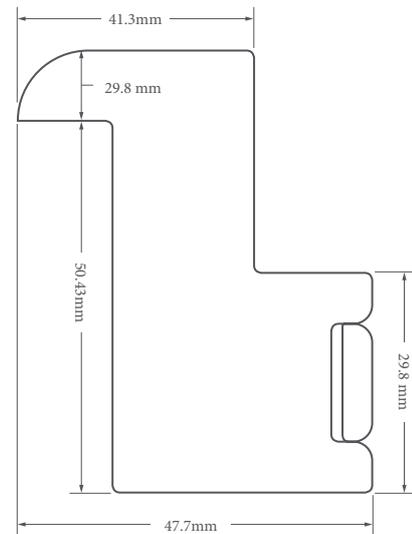
STANDARD Z FRAME

43.18mm (Nevada Only)



CZ15 Z FRAME

47.7mm (Hampton & Nevada Only)



NEVADA & HAMPTON FRAME REFERENCE TABLE

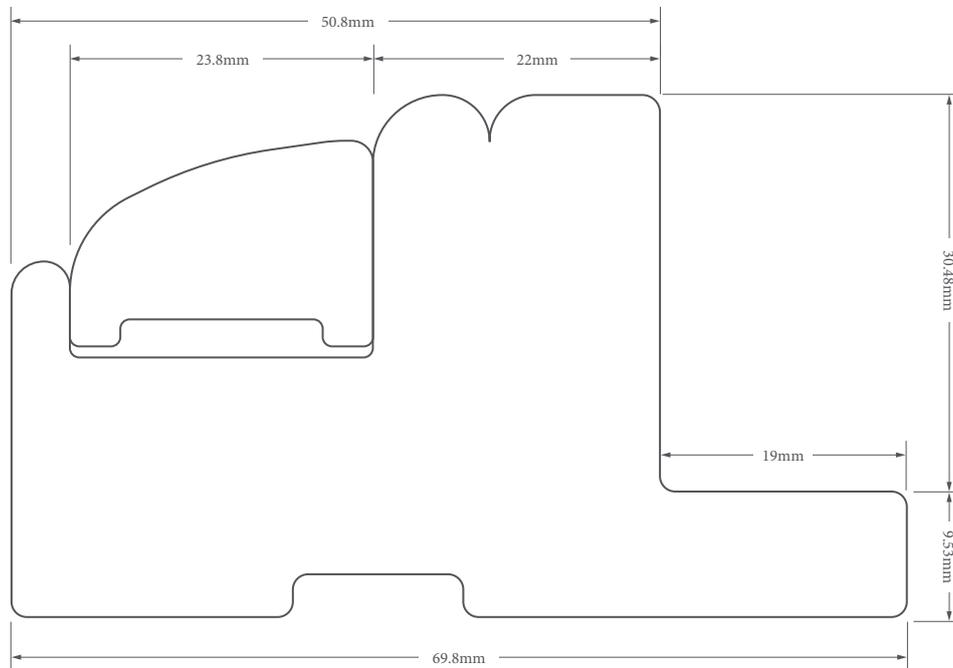
Frame	Nevada	Hampton
SL10	X	N/A
CL10	X	X
CZ15	X	X
Elegant Z	X	X
Deluxe Z	X	N/A
Standard Z	X	N/A
Deco	X	X

SHUTTER FRAMES

SPECIAL RAILS

DECO FRAME DF20

69.85mm (Hampton & Nevada Only)



HOFFMAN KEYS

All frame mitres will be supplied pre-cut with a groove to accept a plastic Hoffman key. The Hoffman key will be supplied loose in the hardware box for fitting by the installer. This will allow for easy assembly of the frame prior to installation, and will hold the mitre together.

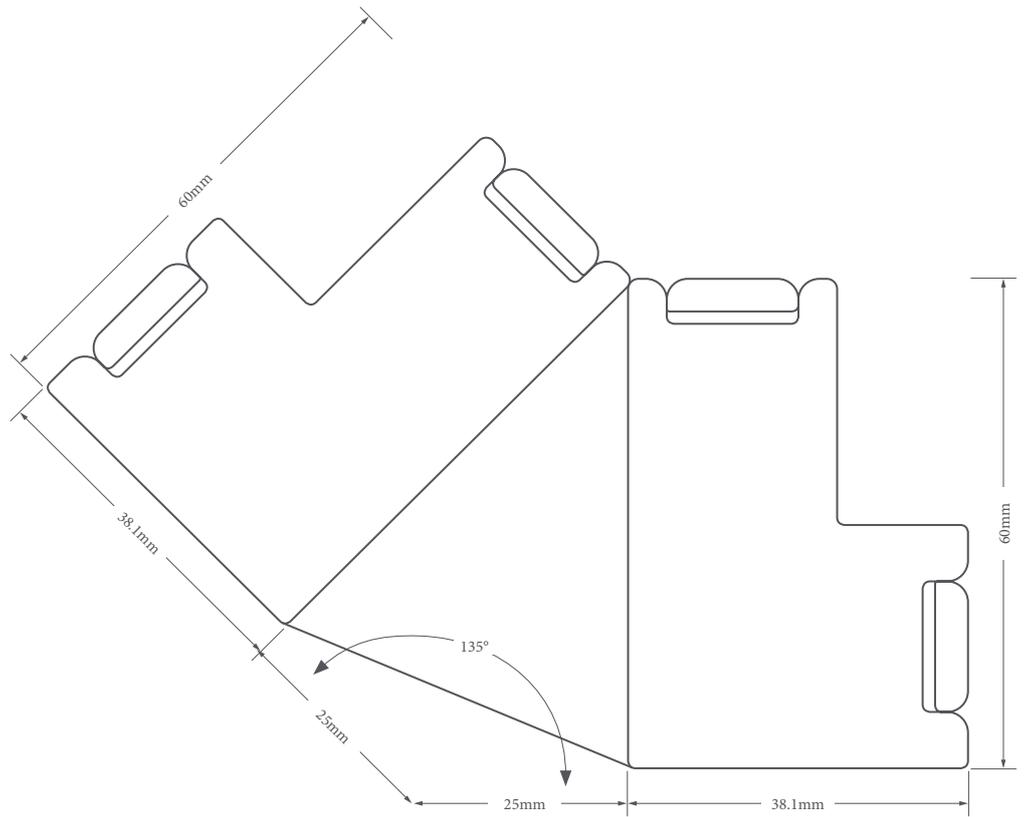
HINGES

Stainless Steel hinges and screws are 316-grade material; all other hinges and screws are mild steel with either a paint finish or electroplated finish. The quantity of hinges supplied will depend on the height of the shutter panel. The quantities will be as follows:

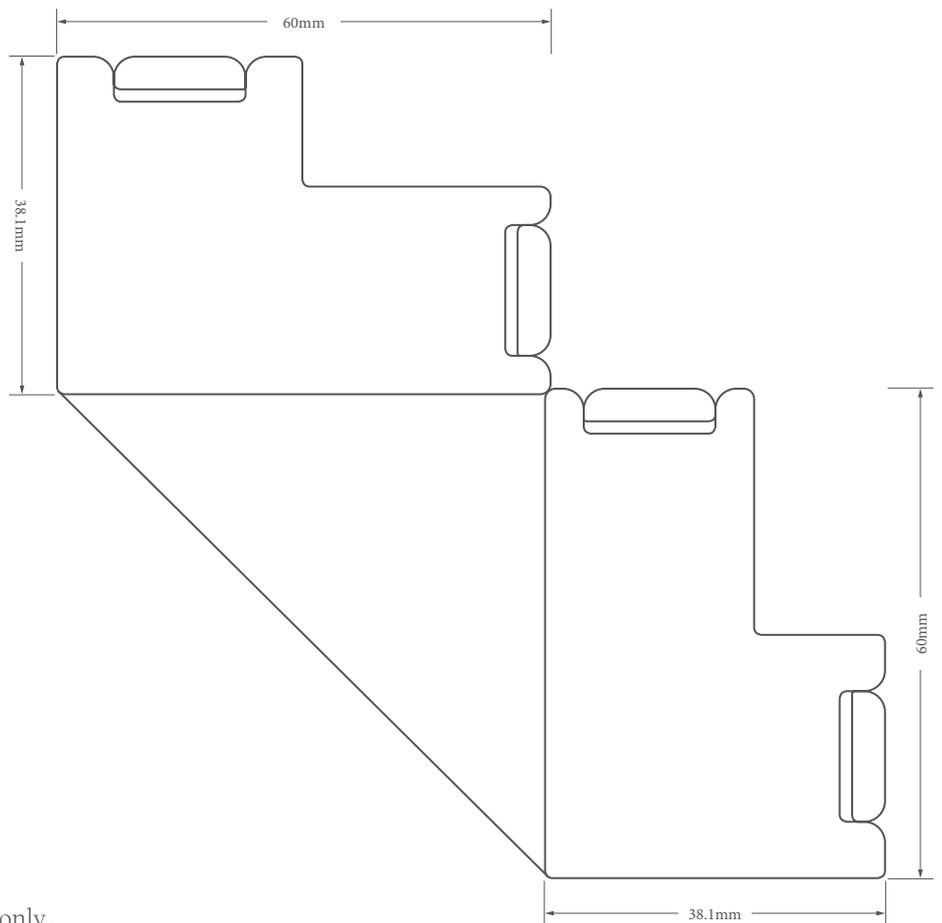
PANEL < 1219MM	2 hinges
PANEL FROM 1220MM > 1980MM	3 hinges
PANEL FROM 1981MM > 2438MM	4 hinges
PANEL FROM 2439MM > 3049MM	5 hinges

SHUTTER BAY POSTS

135° CL10 BAY POST
(Nevada & Hampton)



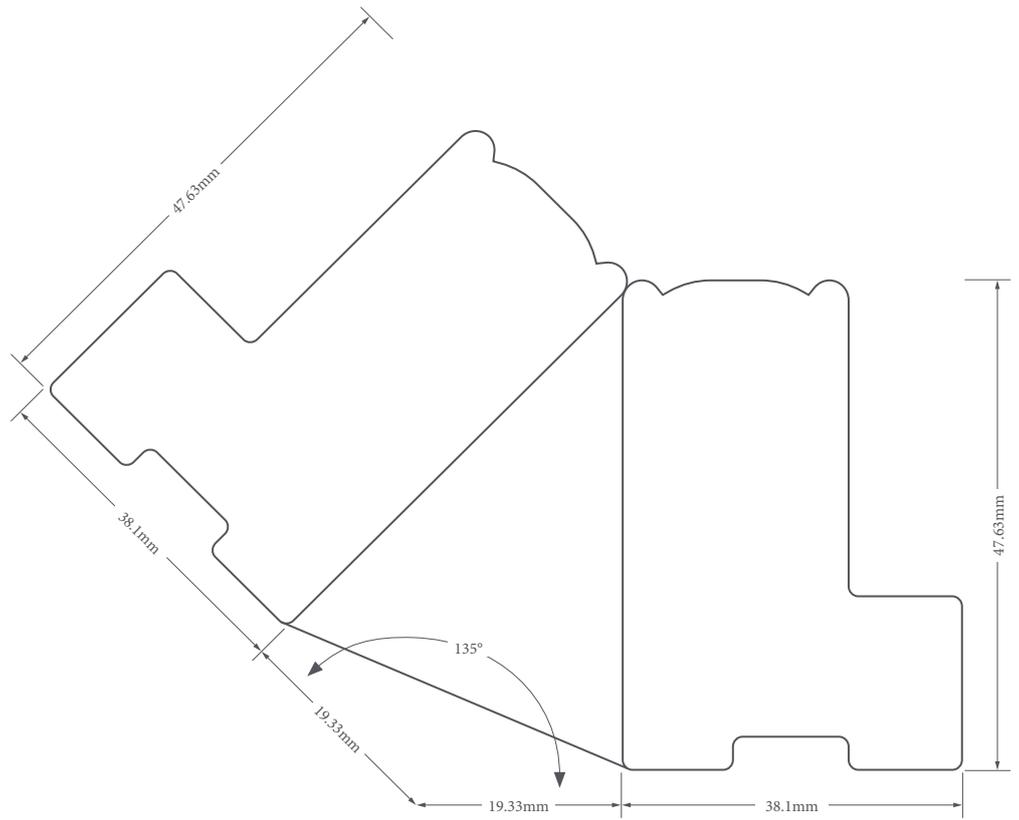
90° CL10 BAY POST
(Nevada & Hampton)



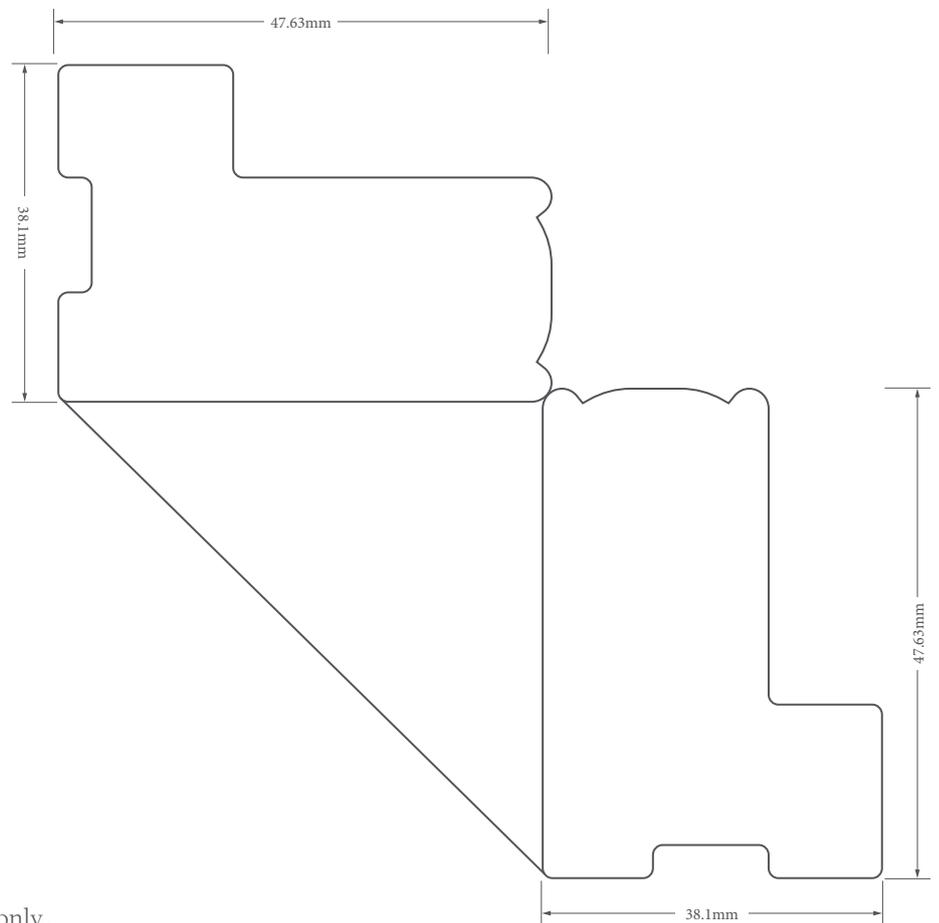
*Custom made angles available for Nevada only.

SHUTTER BAY POSTS

135° SL10 BAY POST
(Nevada & Hampton)



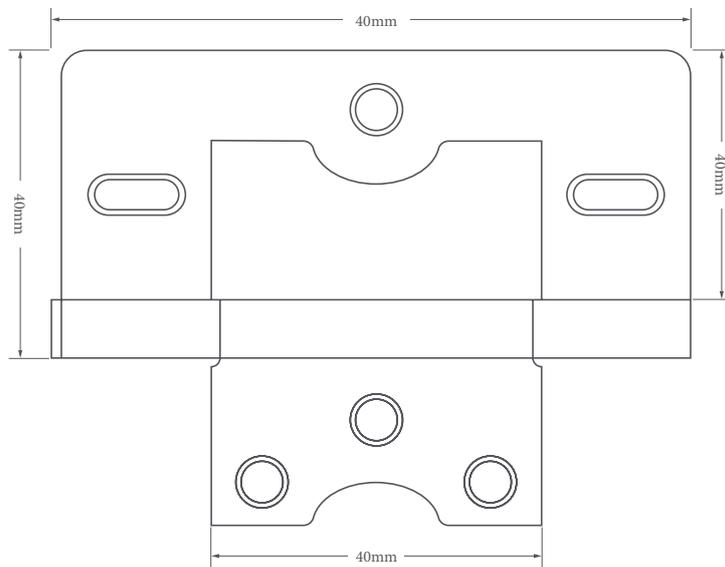
90° SL10 BAY POST
(Nevada & Hampton)



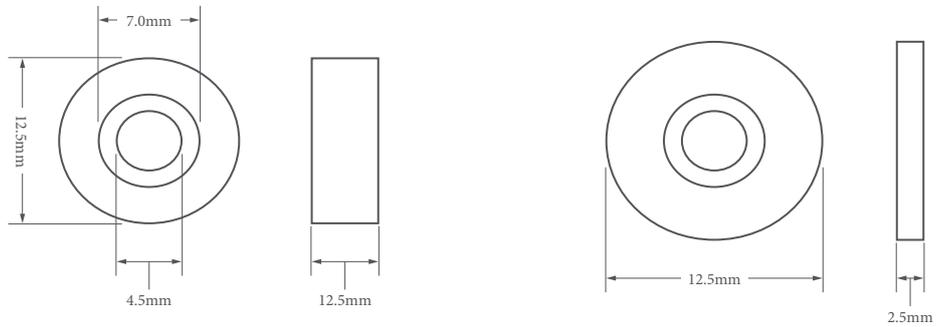
*Custom made angles available for Nevada only.

HARDWARE

NON MORTICE HINGE



MAGNET & STRIKING PLATE



MAGNETS AND STRIKING PLATES

Magnets are attached to the shutter panel. Striking plates are attached to the frame.

HARDWARE

HINGES COME IN 3 COLOURS: White, Cream & Stainless Steel

NEVADA - Default Hinge Colours

Colour	Default Hinge Colour	Other Options
Vivid White	White	Stainless Steel
Bright White	White	Stainless Steel
Silk White	White	Stainless Steel
White	White	Stainless Steel
Ecu	Cream	Stainless Steel
Pearl	Cream	Stainless Steel

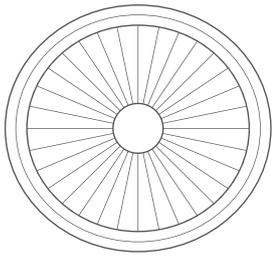
HAMPTON - Default Hinge Colours

Colour	Default Hinge Colour	Other Options
Vivid White	White	Stainless Steel
Silk White	White	Stainless Steel

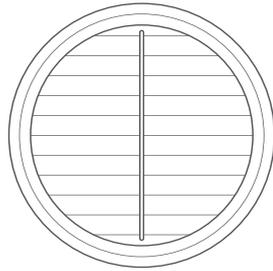
HINGE MINIMUM REQUIREMENTS

PANEL HEIGHT	HINGE QUANTITY
Up to 1117mm	2
1118mm to 1829mm	3
1830mm to 2438mm	4
Over 2438mm	5

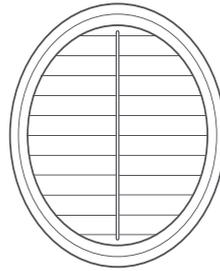
STYLE PORTFOLIO (NEVADA ONLY)



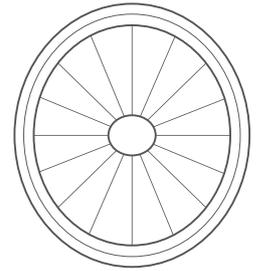
Circle Sunburst



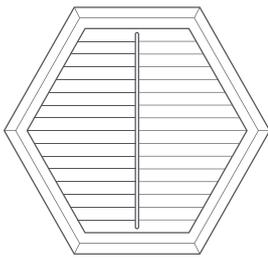
Circle with Horizontal Louver



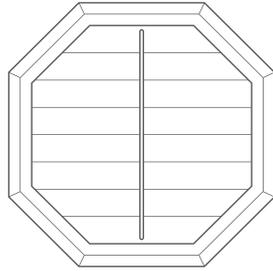
Oval with Horizontal Louver



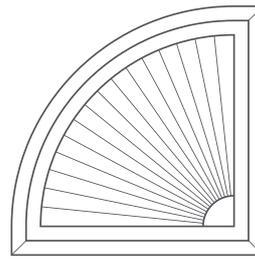
Oval Sunburst



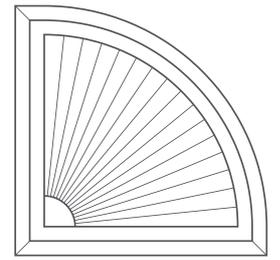
Octagon



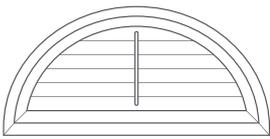
Hexagon Straight Top



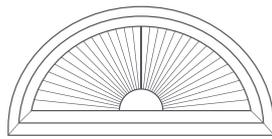
Left Quarter Round Sunburst



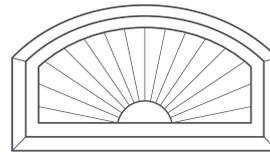
Right Quarter Round Sunburst



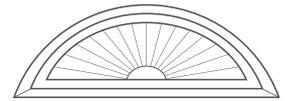
Sunburst with Horizontal Louver



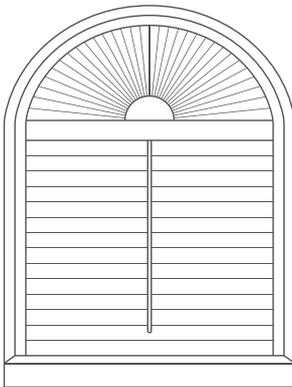
Half Round Sunburst



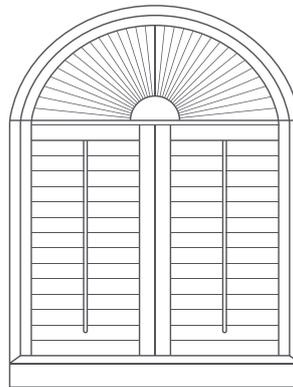
Elongated Eyebrow Sunburst



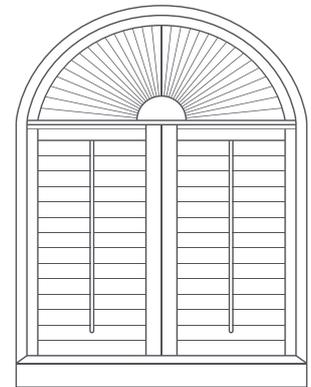
Eyebrow Sunburst



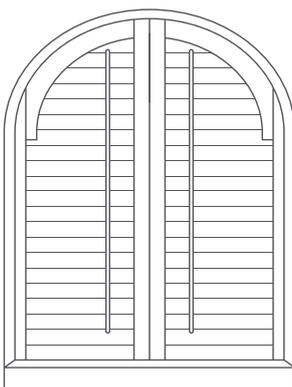
Sunburst Panel with Frame



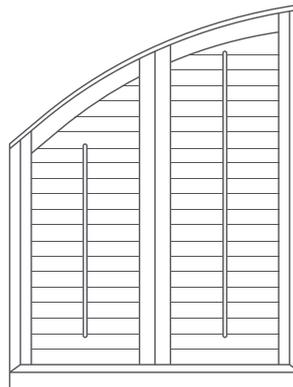
Sunburst at top with Divider Strip



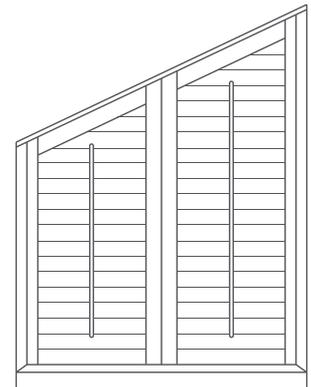
Sunburst at top with T - post



Multi Panel Arch



Eyebrow Arch

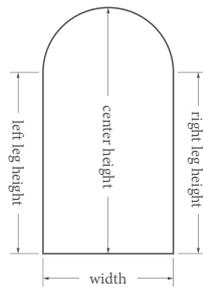


Racked

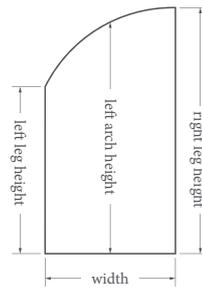
STYLE PORTFOLIO (NEVADA ONLY)

ARCH SHUTTER

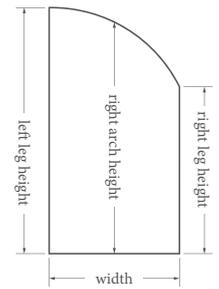
(Note for Arch Shutters: The upper Arch part's height cannot be greater than half of width)



FULL ARCH

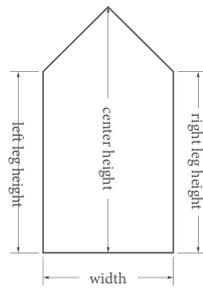


HALF ARCH LEFT

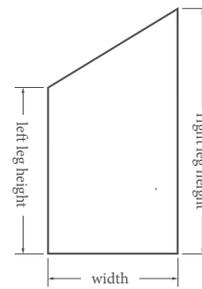


HALF ARCH RIGHT

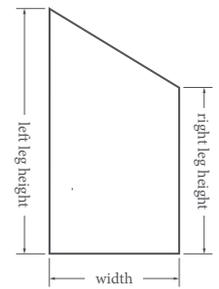
RAKE SHUTTER



FULL RAKE



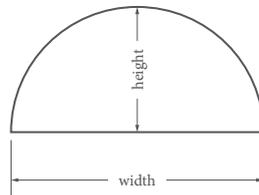
HALF RAKE LEFT



HALF RAKE RIGHT

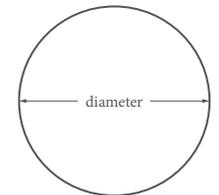
3. SUNBURST

(Note for Sunburst: The Arch's height cannot be greater than half of width)



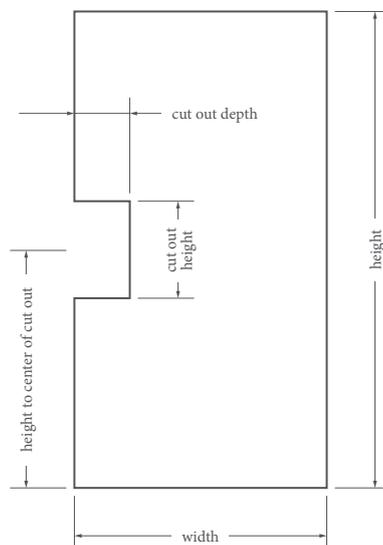
SUNBURST

4. CIRCLE

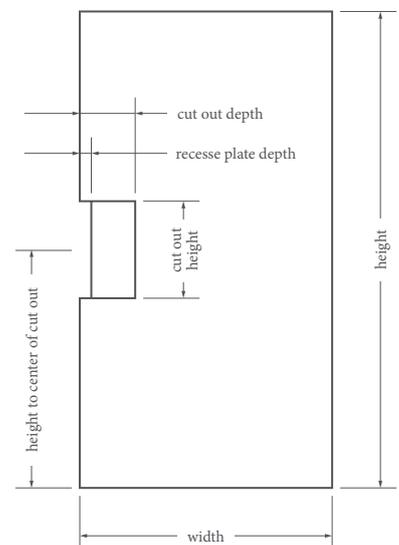


CIRCLE

3. FRENCH DOOR



FRENCH DOOR (No Plate)



FRENCH DOOR



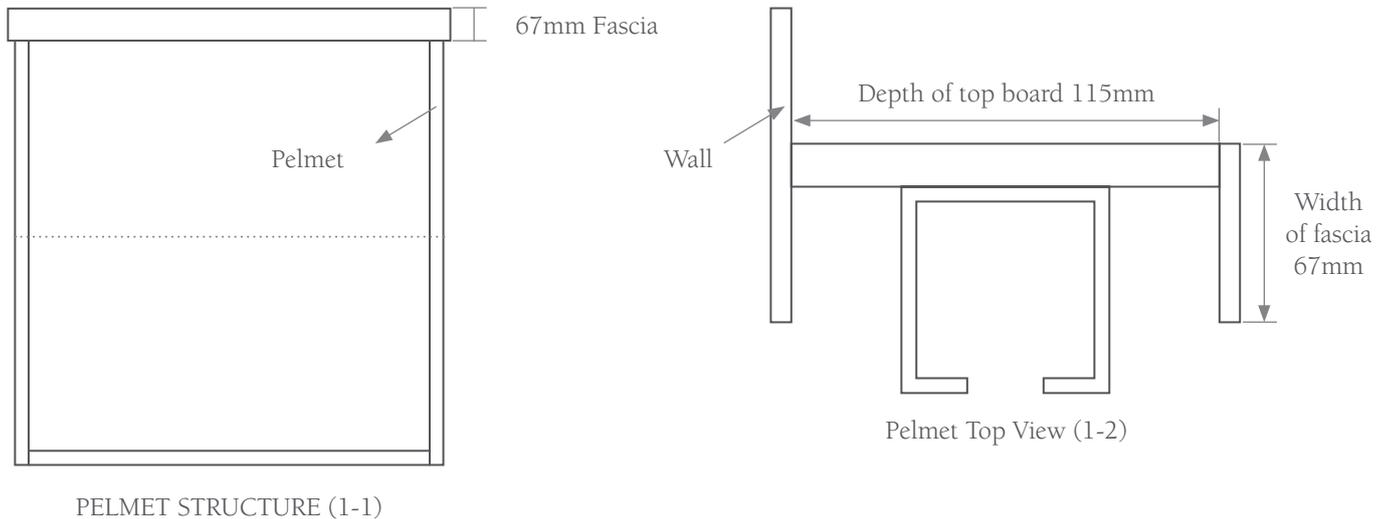
TRACKED SHUTTERS

SPECIFICATION

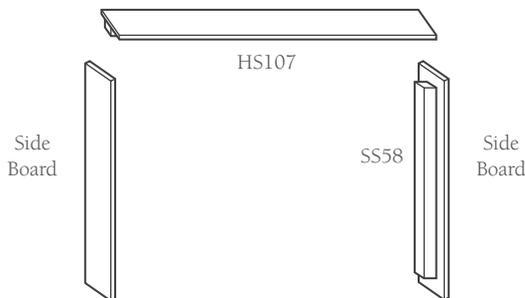
BI-FOLD TRACKING SHUTTER

A: PELMET: Two side boards are under the top board. If it has bottom board, the bottom board is in-between two side boards. The thickness of the board is 21mm.

DEPTH OF PELMET: 115mm (make with SR45) (see below drawing 1-2)



Supply 1pc of HS107 (for supporting top board) and 2pcs of SS58 (for supporting side board), don't pre-assemble in factory. The length of HS107 is the same with top board, the length of SS58 is the same with side board.



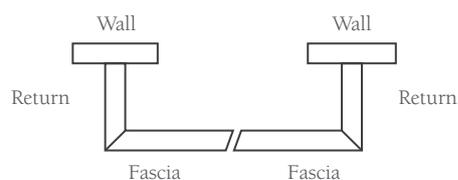
FASCIA: Make with SSS37 (67mm wide X 9.5mm thick) see below drawing (2-1).

RETURN: Always offer fascia returns whatever inside mount or outside mount. Fascia connected with returns in the way of 45° angle. See below drawing (2-2)

REMARK 1: Fascia length= top board length + thickness of two returns (9.53mm*2)



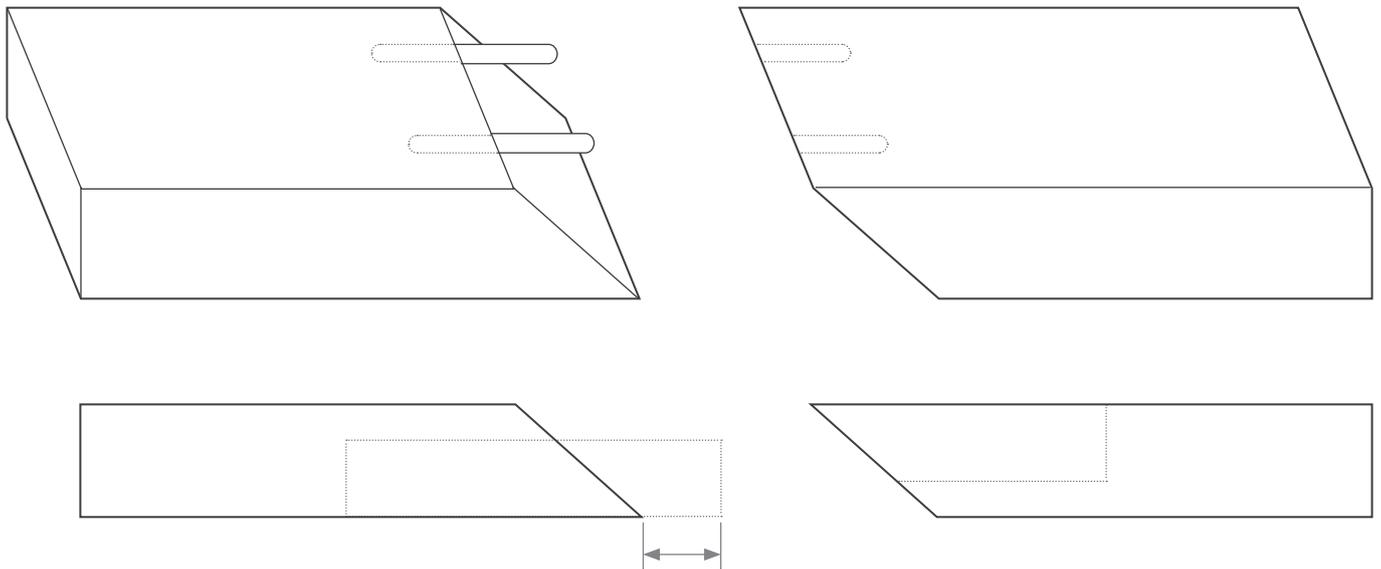
TOP VIEW OF FASCIA CONNECTED WITH RETURNS (2-2)



REMARK 2: Don't pre-assemble the Fascia and Returns in factory. Just supply loose.

REMARK 3: For wider Bi-fold shutter which exceeds our max. Component length 3657mm (12'), we'll use 2 pcs of same length component to join together with miter and dowel. Below is for your reference. Don't dowel Fascia, installer will join them at the job site.

BI-FOLD TRACKING SHUTTER

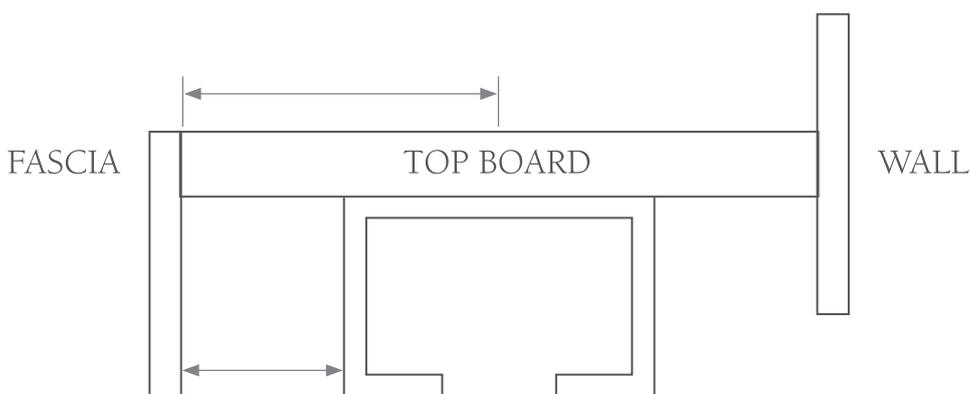


REMARK: Always attach TB Bracket for bi-fold whatever inside mount or outside mount. Size of TB brackets is 10cm long. Use one TB bracket for every 600mm.

DOUBLE ADHESIVE TAPE: Size is 1.5mm (T)*30mm (W)

1. When the pelmet has bottom board, fix the bottom track to the bottom board with double adhesive tape
2. When the pelmet has no bottom board, fix the double adhesive tape to the bottom track as per the below photo shown.

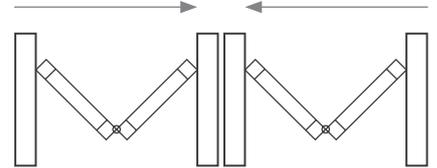
LOCATION OF TRACK: Only one top track and one bottom track. We'll pre-assemble the top track onto top board in factory. Top track Location as below drawing shows:



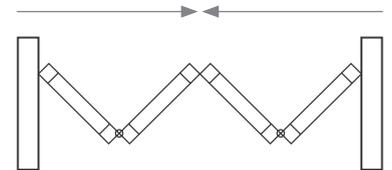
BI-FOLD TRACKING SHUTTER

C: Bi-fold shutter Panel Configuration

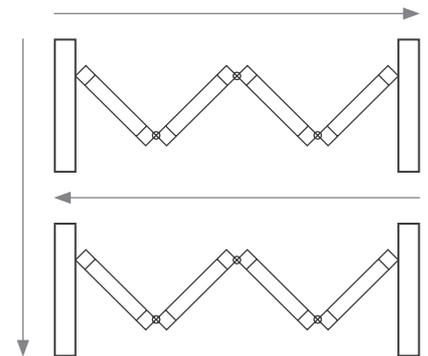
CONFIG A



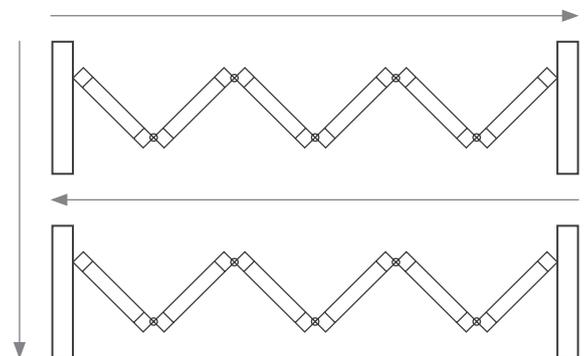
CONFIG B



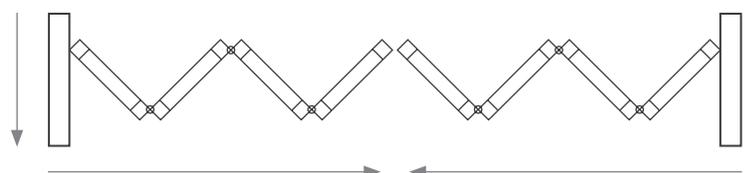
CONFIG C



CONFIG C

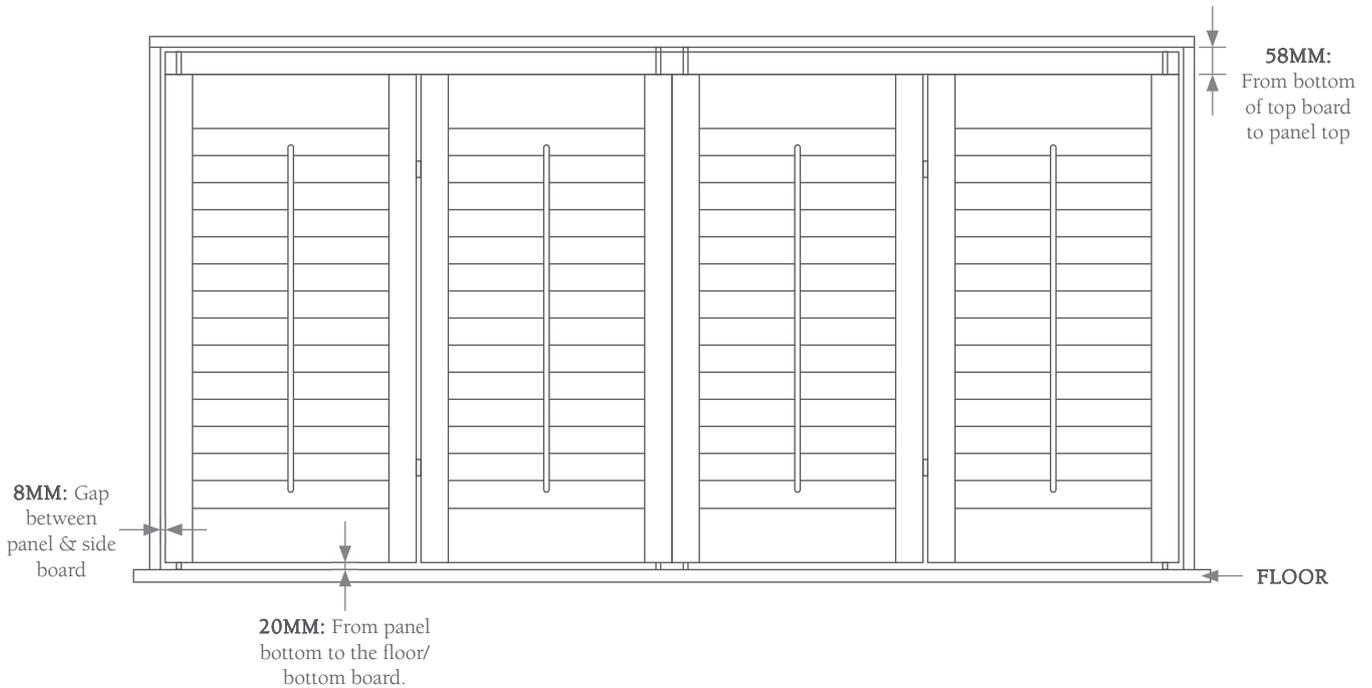


CONFIG D



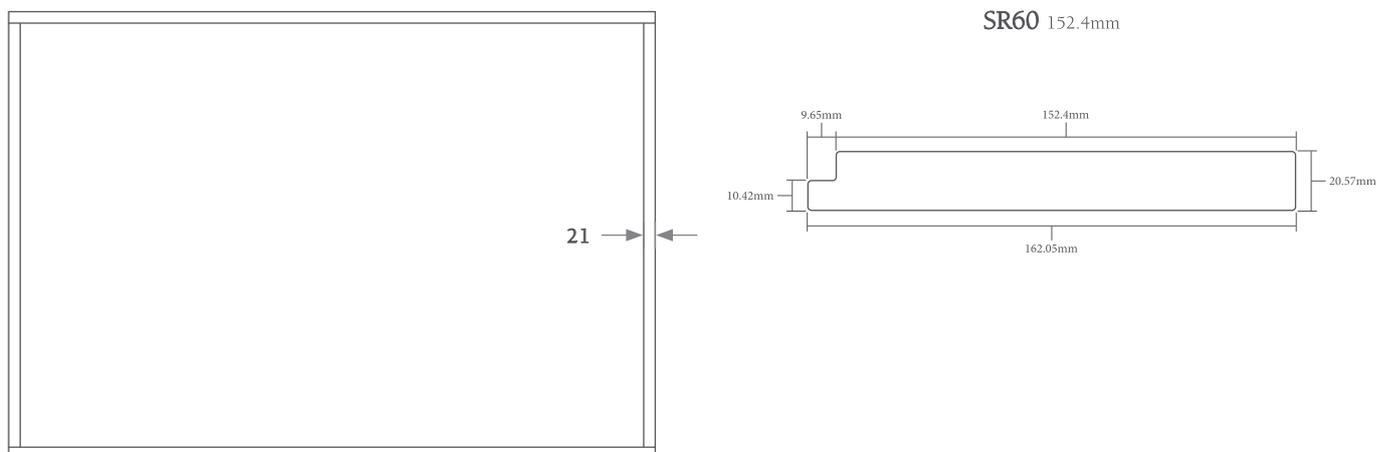
BI-FOLD TRACKING SHUTTER

REMARK: Always attach TB Bracket for bi-fold whatever inside mount or outside mount. Size of TB brackets is 10cm long. Use one TB bracket for every 600mm.



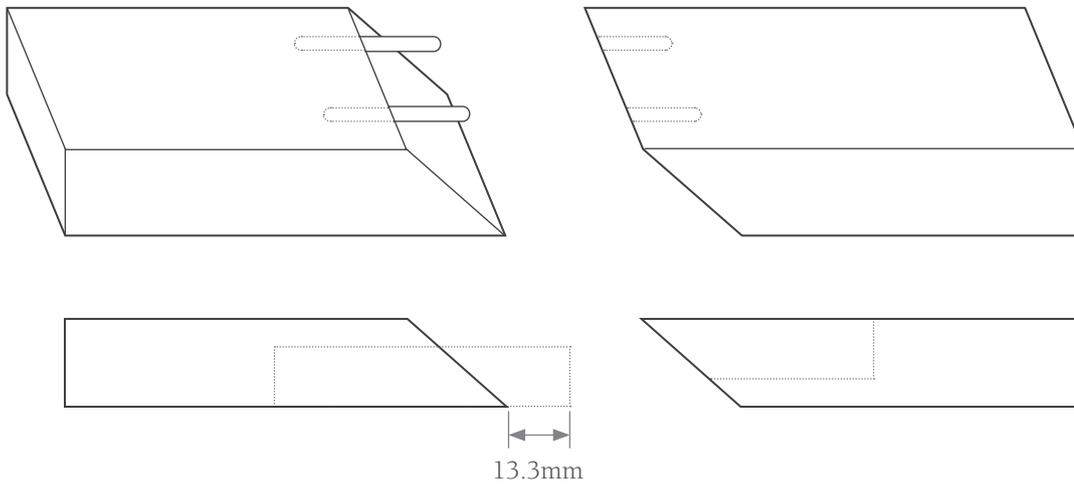
1. PELMET STRUCTURE: Two sideboards are under the headboard. If it has bottom board, the bottom board is in-between two sideboard. The pelmet is assembled with 4x70mm fix screw. The thickness of the board is 21mm(make from SR60), please see below drawing.

(Note: Cutting surface is in the front of boxout.)

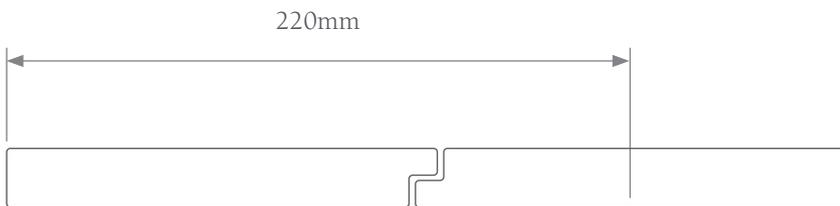


BI-FOLD TRACKING SHUTTER

For wider Bypass shutter which is beyond our max. component length 3657mm(12'), we'll use 2 pcs of same length to join together with miter and dowel. And below is for your reference.



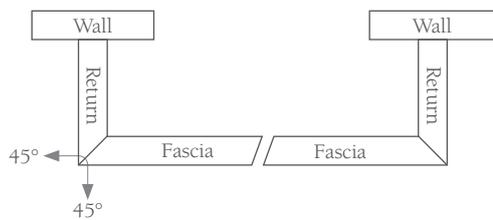
For the depth of pelmet over 152mm(6"), we'll use 2 pcs of component to join with dowel as below



VALANCE: Flat board without decorative lines. The height is 150mm, the thickness is 21mm (made from SR60). No need putty and repainting for the cutting surface. Send loose.

RETURNS: The height is 150mm, the thickness is 21mm (made from SR60). No need putty and repainting for the cutting surface. Send loose.

REMARK 1: Valance is connected with 2 pcs of return with 45°angle, as below drawing.

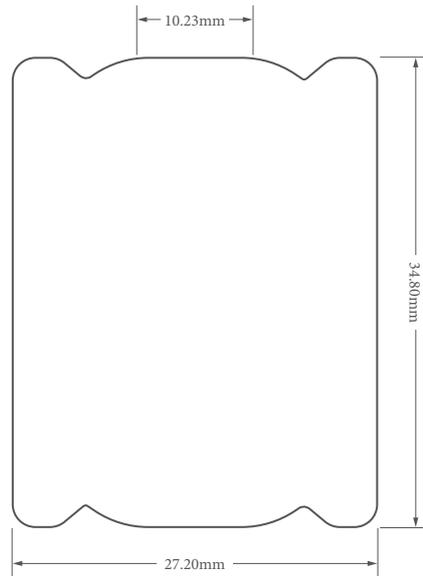


BI-FOLD TRACKING SHUTTER

COVER STRIP: Cut HS107 in half, don't pre-assemble in front of the side boards, just supply loose.

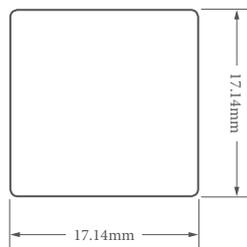
HANGING STRIP

CL10 41.3mm
Nevada Only



REMARK 2: Supply 2 pcs light stop(SS58) loose for the back of the side boards for customer to secure side board to wall, send loose.

TILT BAR
ST58 17.14mm X 17.14mm
Nevada Only



2. HARDWARE FOR BYPASS:

TB Bracket: Always attach TB Bracket loose for bypass. Two size of TB brackets: 10cm and 18cm length.

- 3.5" and 4.5" open bypass matched with 18cm TB bracket.
- 2.5" open bypass and standard bypass matched with 10cm TB bracket.

L PLATE:

Attach L plate, used for fixing the fascia and returns, the size is 20x14x1mm in hardware box. Fix L plate with hinge screw.

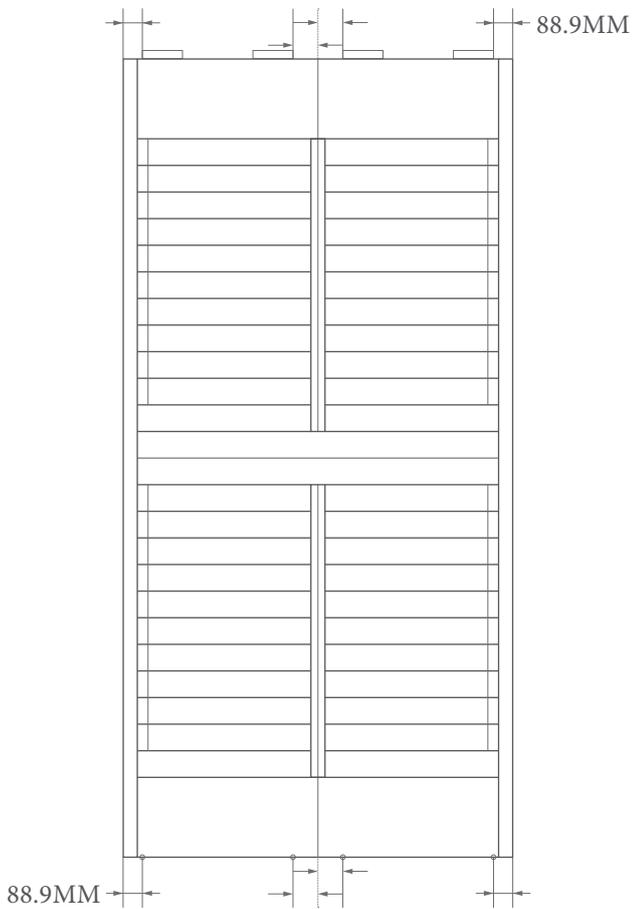
WHEEL+PLATE:

Factory always pre-assemble the roller & plates on the top of panel, the location is 3.5" away from outer edge of stile to the edge of plates. Please see below picture. Every panel needs two roller plates. The opening of plate should be outwards

BOTTOM POVIT:

Pre-drill the hole for bottom pivot. The location is 3.5" away from outer edge of stile to the centre of hole for the large panel with Centre Stile, we will use 4 roller plates & bottom pivots for each panel.

BI-FOLD TRACKING SHUTTER

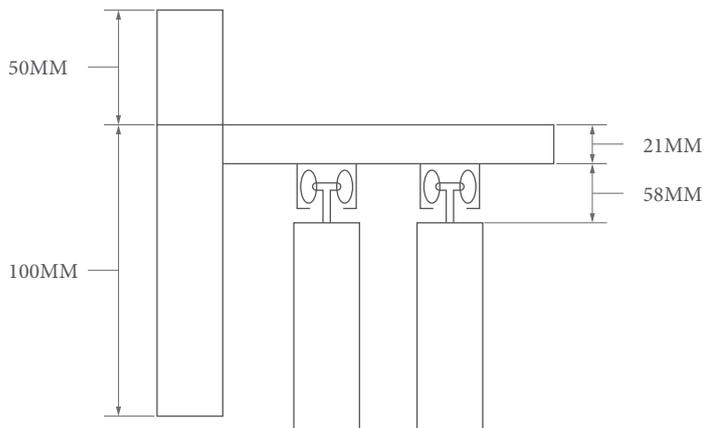


THREE OPTIONS:

1. Standard-closed bypass: 2 tracks. Panels can only be slid when all louvers are closed up.
2. Open bypass : 2 tracks. The panels can be slid when the louvers are opened horizontally.
3. 3 Tracks bypass.

TOP TRACK:

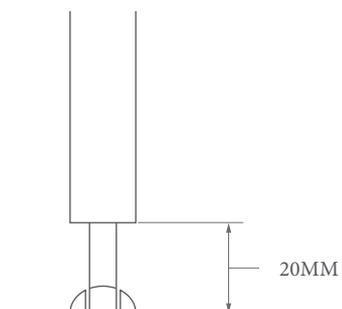
Top tracks are attached to top board.
The gap between the bottom of the top board and panel top is 58mm.



BOTTOM TRACK:

Double adhesive tape: size is 1.5mm (T) *30mm(W)

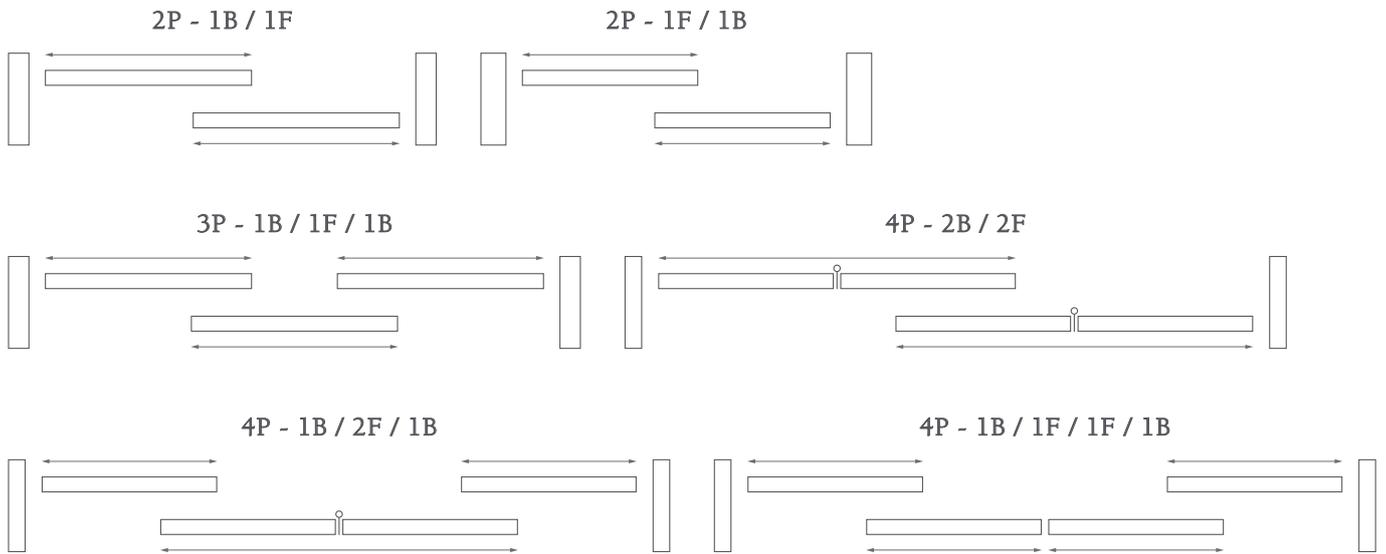
1. When the pelmet has bottom board, fix the bottom track to the bottom board with double adhesive tape
2. When the pelmet has no bottom board, fix the double adhesive tape to the bottom track as per the below photo shows.



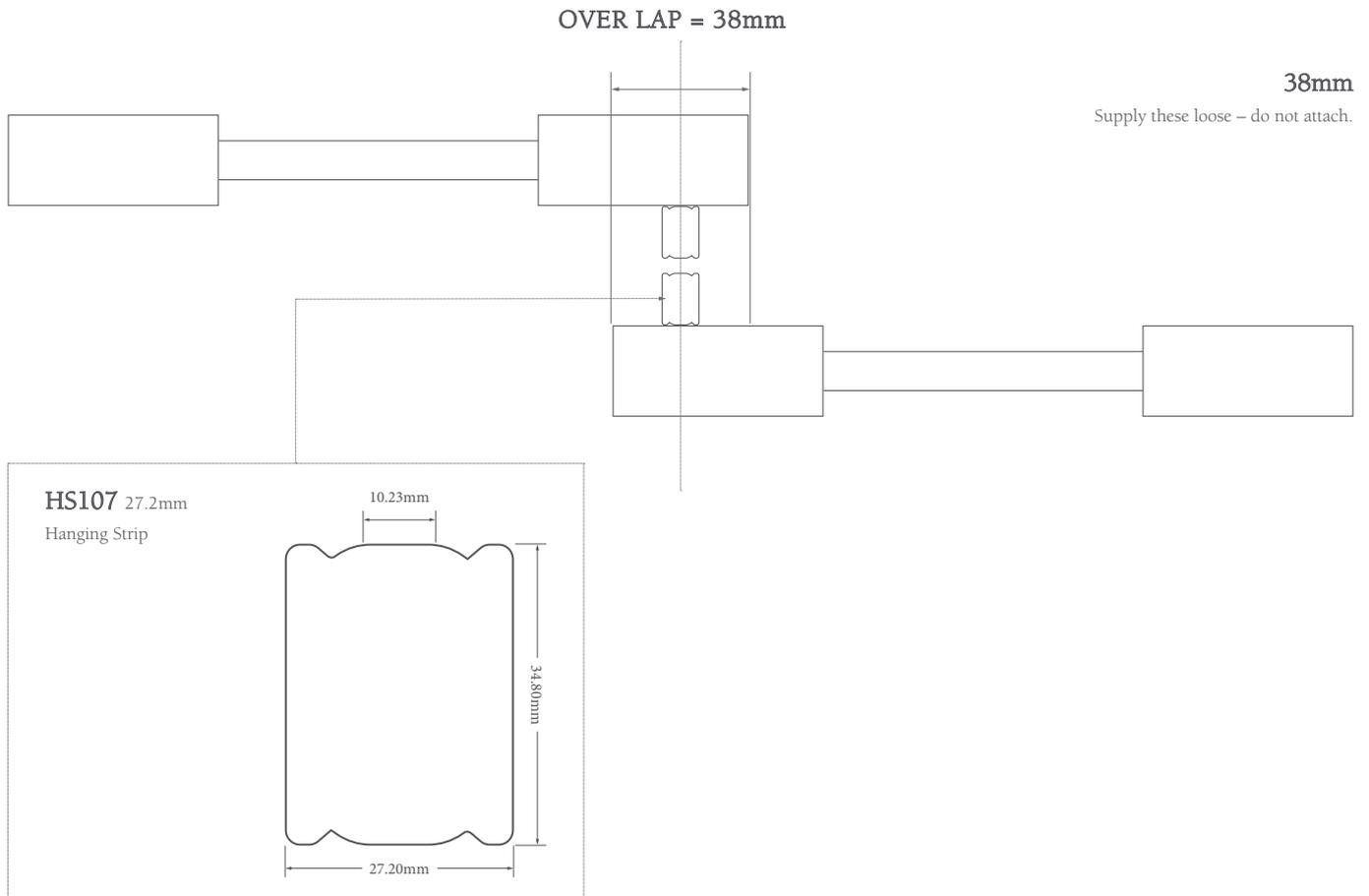
BI-FOLD TRACKING SHUTTER

3. CONFIGURATION OF BYPASS SHUTTERS: (B:BACK ROW F: FRONT ROW)

When the layout includes “2” or “4”, such as 2B/2F, 4F/4B, the 2 or 4 panels will be joined together with hinge.
 When the layout includes “1”, such as 1B/1F, 1B/1F/1F/1B, No hinge in-between two panels.”



For open bypass shutter, supply HS107 as light stops between front and back panels at the overlap part, they are loose in the box.



WARRANTY POLICY

What is covered

Decora blind Systems warrants to the original purchaser that each custom shutter product, properly installed and maintained in the window or door opening for which it was made, will be free from defects in materials and workmanship. There is a 10-year warranty for our Nevada and Hampton ranges, while there is a 2-year warranty for our Madison and Vermont range from date of sale. Any claims for incorrect or defective products must be brought to our attention within 10 days of receipt, and before shutters are altered in any manner or installation is attempted.

What we will do

If the product is found to be defective in material or workmanship under normal use, or products that do not meet our quality standards, Decora Blind Systems will, at its discretion, repair or replace any defective parts or components without charge, provided that the original purchaser ships the product to the designated repair facility.

For valid warranty repairs, this warranty covers the actual shipping cost of shutters returned, provided the return and shipping method has been approved by Decora Blind Systems. Shipping costs to the factory shall be prepaid by the customer and reimbursed by Decora Blind Systems. It is the customer's responsibility to ensure the product is packaged in a suitable manner to avoid any damage in transit. For non-valid warranty claims or repairs, all shipping costs shall be paid by the customer. The initial shutter dealer will coordinate with Decora Blind Systems for this service.

This warranty does not imply automatic replacement of any product from Decora Blind Systems.

What is not covered

This warranty does not cover conditions or damages resulting from accidents, alterations, misuse, abuse, misapplication, fire, flood or other natural disasters, or failure to follow use, care of installation instructions. Decora Blind Systems will not be liable for any incurred costs, such as travel costs and time, nor for damages or loss to other property.

Products that do not meet our quality standards will be repaired or, if necessary, remade. However, we will not be responsible for faulty installation, incorrect measurements, incorrect specifications, or alteration by any other party. We reserve the right to inspect products prior to repair or remake.

Shutter Imperfections

Santa Fe Shutters are manufactured to industry standards. Minor imperfections or blemishes not visible within 1 metre under natural lighting conditions are not considered defects. As Madison and Vermont are made from Basswood, which is a natural product, there will be a degree of variation in the shading and grain type on each shutter. Nevada and Hampton which are PVC products will only be considered for repair, if there are any marks or any discolour visible from one metre from view.

PACKING SPECIFICATIONS

- Panels and frame pieces will be individually wrapped.
- Panels to be in their own boxes with either one or two panels per box
- No mixing of panels of different line items in one box
- Frames, Light Stop, Build Out, Extra Frame, and hardware to all go into 1 carton.
- Corner protectors and sides to be used to suspend panel and frames in their boxes.
- Carton labels to be put on one end of the cartons
- Single panel shutters will be delivered complete.

Matching panel and frames cartons to have corresponding labels

Cartons number in correspondence with the line numbers

Panel cartons numbered before frame cartons

If an order has 2 lines with 3 cartons each:

- Line 1 panels would be cartons 1 & 2
- Line 1 frames would be carton 3
- Line 2 panels would be cartons 4 & 5
- Line 2 frames would be carton 6

TERMS & CONDITIONS

1. Buyer/Seller

- 1.1 In these conditions “the Seller” means Santa Fe Shutters and “The Buyer” means the person, firm or company placing an order for goods or services, which are subject to these terms and conditions which are not variable except in writing signed by the Seller.
- 1.2 These conditions of sale together with the particulars contained in the order acceptance save where stated otherwise and any special conditions agreed by the Seller in writing constitute the entire contract between the Buyer and the Seller.
- 1.3 Periods of time referred to in these conditions of sale shall be of the essence.

2. Quotation

- 2.1 All quotations by the Seller represent an invitation to the Buyer to place an order and do not constitute a legal offer. The purchase order will be regarded as the offer and the Seller’s order acceptance will be regarded as binding. No alternative terms and conditions will be considered or accepted by the Seller.
- 2.2 All prices are quoted without commitment and are subject to alteration or withdrawal by the Seller without prior notice. Orders can be accepted on the condition that the prices charged are those ruling at the date of order unless the Seller specifically agrees in writing to engage a fixed price contract.

3. Delivery

- 3.1 Delivery times are estimates only and not of the essence. Whilst every effort is made to ensure due performance, the Seller cannot accept responsibility for damages or consequential loss or damage arising out of delay or failure to deliver by the specified date.
- 3.2 If a Buyer fails to take delivery of the goods or any part of them on the due date for any reason whatsoever the Seller will be entitled to charge for re-delivery and upon notice to the Buyer delivery will be deemed to have taken place and the Buyer will pay to the Seller all costs and expenses including storage and insurance charges. Any delay or failure to deliver by the Seller will not entitle the Buyer to refuse delivery or to repudiate the contract and the full price will be payable to the Seller without deduction.
- 3.3 Non delivery or damage pilferage in transit must be reported in writing to the Seller within 5 days of receipt of invoice or advice of despatch. Where goods are collected from the Seller by the Buyer or a third party nominated by the Buyer the risk in goods passes to the Buyer upon delivery to the Buyer or such third party. Thereupon liability of the Seller in the goods for loss or deduction, breakages, shortages or non delivery shall cease.
- 3.4 The address for delivery shall be the Buyer’s address as stated on the order unless otherwise stated between the parties in writing.
- 3.5 Once the goods are delivered and signed for either in good condition or unchecked, the Seller cannot accept responsibility for any damage to said property.

4. Retention of Title

- 4.1 The goods shall remain the property of the Seller until full payment has been received (each order being considered as whole).
- 4.2 The Buyers right to possession of the goods will cease at the earliest of the following date:
 - 4.2.1 On expiration of any agreed period of credit, or due date for payment of any invoice has passed
 - 4.2.2 If being an individual he commits an act of bankruptcy or makes a proposal to his creditors or does anything which would entitle a petition for a bankruptcy order to be made, or the Seller believes on reasonable grounds that the same is likely to occur.
 - 4.2.3 If being a company it goes into liquidation or does anything or fails to do anything which would entitle a receiver to take possession of any assets or which would entitle any person to present a petition for winding up or to apply for an Administration order, or the Seller believes on reasonable grounds that the same is likely to occur.
The Seller will have the right if paragraphs 4.1 applies:
To repossess the goods
To use or sell all or any of the goods
To enter any premises of the Buyer, for the aforesaid purposes

7. Payment Terms

- 7.1 Payment terms apply. A deposit of 50% of the total cost must be paid to Santa Fe Shutters at the time of placing the order. This is non-refundable. The remainder of the payment must be made in full on final installation of the shutters.
- 7.2 Hampton shutter orders, for pro-forma customers, 100% payment must be paid at time of placing the order. This is non-refundable
- 7.3 Credit facilities are available on request. Terms and conditions of the credit provider will apply.

TERMS & CONDITIONS

8. Returns

- 8.1 Any defective good must be notified within 5 days of being delivered/installed. Good delivered and signed for in “perfect condition” cannot be returned.

9. Liability

- 9.1 All goods should be carefully inspected prior to installation. The Buyer must check that the shutters, the frames and ancillary fittings including operation method are in accordance with the purchase order both for colour and design prior to installation. The Seller cannot accept any responsibility in circumstances where the Buyer is not present at the delivery/ installation address.
- 9.2 The Buyer must check that shutters are to colour sample prior to installation. The Seller cannot guarantee precise colour matching against samples; most of our products are made from natural materials. Minor imperfections not readily apparent at a distance of 1200mm under ordinary light will not be accepted as defects. Colour matching of finishing products (e.g. paints and stains) cannot be guaranteed although every reasonable effort will be made to ensure the accuracy of the finished product.
- 9.3 The Seller cannot guarantee the goods against fading or darkening especially as a result of exposure to sunlight where fading or darkening may occur. Santa Fe Shutters are not guaranteed against extreme damp or variable conditions.
- 9.4 The Seller reserves the right to withdraw any products and colours at any time without prior notice and cannot be held responsible for any consequences, caused by the withdrawal of such products.
- 9.5 Under no circumstances, except in respect of death or personal injury caused by the Sellers negligence does the Seller accept liability for consequential loss, damage or costs or expenses, howsoever arising and any liability for any such consequential loss is hereby specifically excluded. Should a claim be made the Sellers liability is limited to the value of the order placed by the Buyer.
- 9.6 The Seller gives no warranty as to the fitness of the product supplied for any other purpose other than that of an internal window dressing as surveyed by the company; other installation and uses are the risk of the Buyer.
- 9.7 Tolerance levels of overall panel specifications are plus or minus 2mm, and the product will not be considered defective if falling within the size range. Warp on any component part, vertical or horizontal, shall not exceed 2mm per lineal metre and shall not be considered defective if within this tolerance.
- 9.8 Limitations. It is recommended that panels be ordered within our normal size range. For example, panels above 1220mm in height are ordered with a divider rail, and that panel widths do not exceed 660mm for Basswood shutters or 600mm for faux wood shutters. We may exceed the limitation at your request, but in doing so we cannot accept responsibility for any problems that result.
- 9.9 If the Buyer is not on site when property is surveyed or installed the shutters will be fitted in accordance to our standard practices unless agreed prior to confirmation. If the Buyer chooses to install against our recommendation then liability will be theirs.
- 9.10 Upon installation the Seller shall not be responsible for the moving or the relocation of any electrical wiring which may be obstructing any installation process. It is the responsibility of the Buyer to relocate any electrical wiring and leave a clear opening before installation can proceed.
- 9.11 The Seller shall order in accordance with the Buyer's Order Acceptance. As soon as the Seller has placed the Buyer's order, Order Acceptance shall become binding in the Buyer's choice of product, design option, colour etc. Any alteration that the Buyer wishes to make will incur the re-ordering and therefore shall be at the expense of the buyer.
- 9.12 If installers are paid by the Buyer the Seller cannot except liability for any damage or defective installation.. The foregoing is in substitution for all other terms, express or implied relating to the quality or fitness for purpose, and all such terms are hereby excluded. This does not, however, affect the consumer's statutory rights.